PROPERTY OF SERVICE PARTS

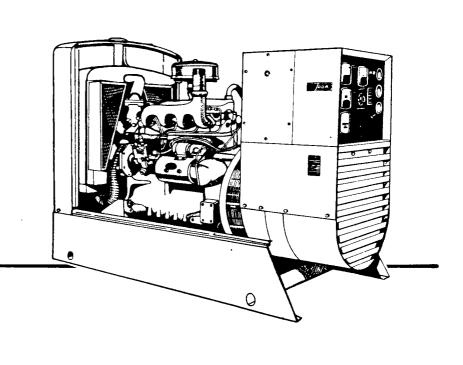
McGRAW EDISON

PO NOT REMBAS

Onan

PARTS AVAILABILITY
NO LONGER GUARANTEED

# Parts Manual DDA GenSet



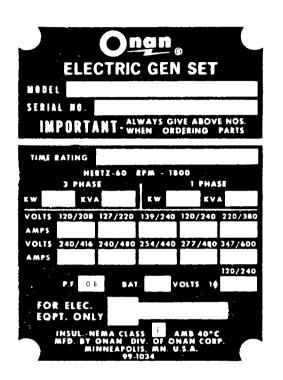
944-0221

9-78 (SPECS A-C)
Replaces
2-78 (Specs A-C)

## GENERAL INFORMATION

#### **ONAN PARTS**

All parts in this list are Onan parts. For Onan parts or service, contact the dealer from whom you purchased this equipment or your nearest authorized service station. To avoid errors or delay in filling your order, please refer to the Onan nameplate and give the complete MODEL, SPECIFICATION and SERIAL NUMBER.



#### JOHN DEERE PARTS

All John Deere parts must be ordered from your mearest authorized John Deere distributor. When ordering parts, refer to the John Deere nameplate giving the complete engine TYPE and SERIAL NUMBER.



## **TABLE OF CONTENTS**

GROUP TITLES	PAGE NO.
Introduction	2
Engine, Replacement	2
Cooling System	3
Tank, Mounted Day - Optional	
Miscellaneous Engine Parts	4,5
Chassis	6,7
Generator	
Rotor, Exciter	9
Control (Engine Portion)	
Control (AC Portion)	12,13
Printed Circuit Board Assembly (332-1956)	
Printed Circuit Board Assembly (332-1268)	
Control, Standard Cranker	16
Control, Cycle Cranker - Optional	16
Control, Engine Monitor	
Control, Engine Monitor - Optional	18,19
Control, Engine Monitor - Penn State	
Wattmeter - Optional	21
Breaker, Circuit - Optional	21
Housing - Optional	
Filter, Voltage Regulator - Optional	24
Pump, Electric Fuel - Optional	24
Miscellaneous Engine Parts - Optional	25
INSTALLATIONS - OPTIONAL	
Muffler, Exhaust	
Muffler, Exhaust	27
Cooling, City Water	28
Cooling, City Water with Regulator	29
Tank, Day Fuel	
Tank, Day Fuel	
Tank, Day Fuel - Housed Sets	32
Tank, Day Fuel - Unhoused Sets	
Heater, Water Jacket - 110 Volt	34
Heater, Water Jacket - 240 Volt	
Heater, Water Jacket	36

## INTRODUCTION

This catalog applies to the standard DDA Generator Sets as listed below. Parts are arranged in groups of related items. Each illustrated part is identified by a reference number corresponding to the same reference number in the parts list for that group. Parts illustrations are typical. Using the *Model* and *Spec No.* from the nameplate, select the parts from this catalog that apply to your set. Unless otherwise mentioned in the description, parts are interchangeable between models. Right and left sides are determined by facing the engine end (front) of the set.

#### **SET DATA TABLE**

MODEL AND SPEC NO.	ELECTRICAL DATA							
	WATTS	VOLTS	HERTZ	WIRE	PHASE			
25.0 DDA-515R/*	25,000	£	50	12	1 or 3			
30.0 DDA-3R/*	30,000	120/240	60	3	1			
30.0 DDA-15R/*	30,000	£	60	12	1 or 3			
30.0 DDA-9XR/*	30,000	347/600	60	4	3			

The Specification Letter advances (A to B, B to C, ... Z to AA, etc.) with manufacturing changes.
 A Specification Number, other than 1, designates customer option(s).

NOTE: Hertz is a unit of frequency equal to one cycle per second.

#### REPLACEMENT ENGINE

100-1265

1

Engine, Replacement (John Deere Model 4219D)

General Description:

Includes: Complete Cylinder Block, Fuel Pump, Fuel Filter,

Oil Filter, Governor, Fan Blades (Pusher Type), Water Pump, Oil Pan, Oil Fill, Exhaust Manifold,

Flywheel Housing, Starter Adapter, Fan Belt, Alternator Drive

Belt and Flywheel.

Excludes: Alternator, Temperature Sender, Oil Pressure Sender,

Starter, Air Cleaner and Radiator.

#### **ENGINE PARTS**

Engine parts modified or added by Onan will be in this parts list and have Onan part numbers. These supersede similar parts listed in the John Deere manual.

All John Deere parts must be ordered from your nearest authorized John Deere distributor. When ordering parts, refer to the John Deere nameplate giving the complete engine TYPE and SERIAL NUMBER.

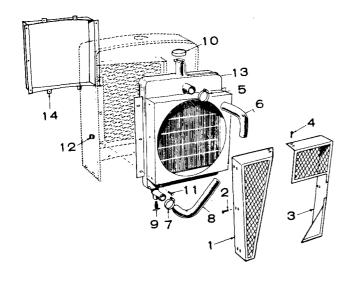


## **NOTICE!**

ITEMS REFERENCED AS **OPTIONAL** INDICATE PART IS FACTORY INSTALLED AND MAY NOT BE APPLICABLE TO ALL MODELS. FOR FIELD CONVERSIONS ADDITIONAL PARTS ARE USUALLY REQUIRED.

<sup>£ -</sup> These sets are broad range reconnectible sets; refer to connection diagram inside AC Control Box Panel.

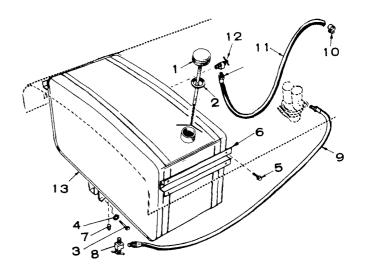
## **COOLING SYSTEM**



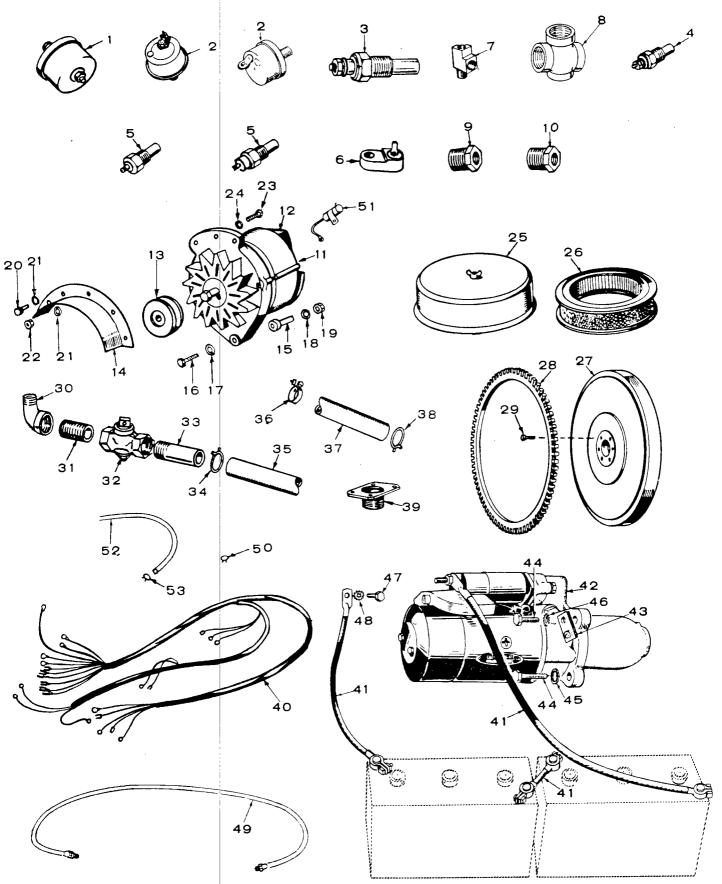
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	130-0934	1	Guard, Fan - Right Side
2	815-0181	4	Screw, Tapping, Thread Cutting - Hex Head with External Tooth Washer (#10-32 x 1/2")
3	130-0935	1	Guard, Fan - Left Side
4	815-0181	4	Screw, Tapping, Thread Cutting - Hex Head with External Tooth Washer (#10-32 x 1/2")
5	503-0365	2	Clamp, Hose
6	503-0727	1	Hose, Rubber - Upper
7	503-0365	2	Clamp, Hose
8	503-0635	1 -	Hose, Rubber - Lower
9	504-0028	1	Valve - Drain
10	130-0449	1	Cap - Radiator
11	821-0014	8	Screw, Self-Locking - Hex Head (5/16-18 x 1/2")
12	870-0113	8	Nut, Clinch (5/16-18)
13	130-0815	1	Radiator
14	405-1054	1	Flange, Duct - Optional

## MOUNTED DAY TANK - OPTIONAL (Housed Sets Only)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	159-0512	1	Cap and Indicator
2	159-0751	1	Gasket, Gas Cap
3	812-0158	2	Screw, Machine - Round Head (1/4-20 x 2")
4	850-0040	2	Washer, Lock - Spring (1/4)
5	821-0010	8	Screw, Self-Locking - Hex Head (1/4-20 x 1/2")
6	159-0489	1	Strap Assembly, Mounting
7	505-0057	1	Plug, Pipe - Square Head
8	504-0013	1	Valve, Globe
9	501-0027	1	Hose, Rubber
10	503-0685	1	Clamp, Hose
11	501-0205	1	Hose, Rubber
12	504-0007	1	Valve, Globe
13	159-1025	1	Tank, Fuel (20 gallon)

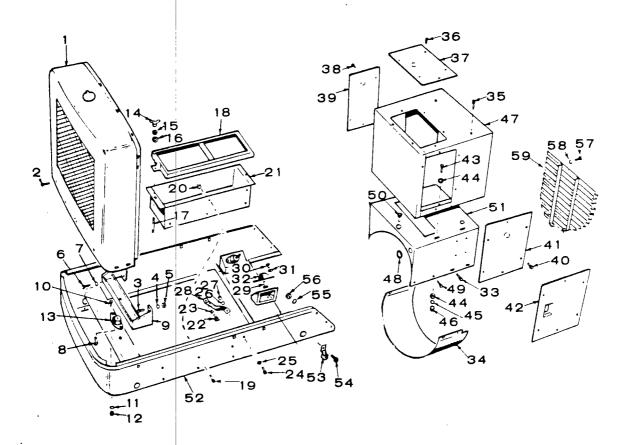


## **MISCELLANEOUS ENGINE PARTS**



## MISCELLANEOUS ENGINE PARTS

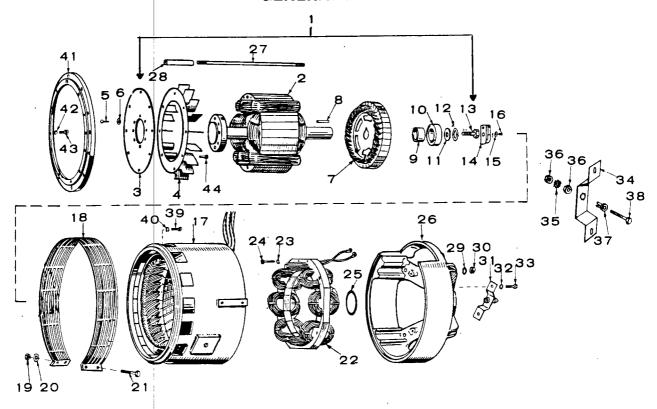
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	SENDER, 0	OIL PRESSU 1	JRE Spec A and B	30	505-0050	1	Elbow, Pipe - Street - Oil Drain (1/2" x 90°)
2	193-0244	1 LOW OIL PR	Begin Spec C	31	505-0100	1	Nipple, Pipe - Close - Oil Drain (1/2")
_	309-0169	1	Standard (One Fault Light	32	504-0011	1	Valve, Shutoff - Oil Drain
			Sets)	33	505-0185	i	Nipple, Pipe - Half (1/2" x 1-1/2") -
	309-0169	1	Pre-Alarm (Five Fault Light Sets)				Oil Drain
	309-0064	1	Shutdown (Five Fault Light	34 35	503-0197	1 1	Clamp, Hose - Oil Drain
			Sets)		503-0098		Hose, Rubber - Oil Drain (17") (Bulk)
3			RATURE (Optional)	36	148-0274	1	Bracket, Hose Mounting
	193-0202	1	Spec A and B	37	503-0098	1	Hose, Rubber - Breather
	193-0249	1	Begin Spec C				Extension (24") (Bulk)
4			MPERATURE	38	503-0197	1	Clamp, Hose
	193-0104	1	Spec A and B	39	154-1674	1	Adapter, Exhaust Manifold -
	193-0246	1	Begin Spec C				Spec A Only
5	SWITCH, F	HI WATER T	EMPERATURE	40	338-0771	1	Harness, Engine Wiring
	309-0179	1	Standard (One Fault Light	41	CABLE, BAT	TERY	. 3
			Sets)		416-0530	1	Negative (16")
	309-0178	1	Pre-Alarm (Five Fault Light		416-0531	i	Positive (24")
			Sets)		416-0446	i	Jumper
	309-0179	1	Shutdown (Five Fault Light	42			oumper
	000 00	•	Sets)	42		4	(Case A (Delas Demy #1112400)
6	309-0269	1	Switch, Low Engine Temperature		191-1097	1	+Spec A (Delco Remy #1113402)
			(Optional)		191-1117	1	†Begin Spec B (Nippondenso #028000-3930)
7	502-0058	1	Tee, Pipe (1/8")	43	332-1292	1	Terminal Board
8	505-0763	1	Cross, Pipe (1/8")	44	800-0051	3	Screw, Cap - Hex Head
9	505-0131	1	Reducer, Pipe (3/4" to 3/8")				(3/8-16 x 1-1/4" lg)
10	505-0117	1	Reducer, Pipe (1/2" to 3/8")	45	850-0050	2	Washer, Lock - Spring (3/8")
11	191-0665	1	<ul> <li>Alternator (Motorola #70D44039B01)</li> </ul>	46	856-0010	1	Washer, Lock - External/
			includes Regulator			•	Internal (3/8")
12	191-0732	1	★Regulator, Voltage - Part of Alternator	47	800-0090	1	Screw, Cap - Hex Head (1/2-13 x 1" lg)
13	191-1099	1	Pulley	48	856-0008	1	Washer, Lock - External/
14	191-0725	1	Guard, Belt	40	000 0000	•	Internal (1/2")
15	232-2183	1	Spacer, Stepped	49	LINE ELLE		interna: (1/2)
16	800-0058	i	Screw, Cap - Hex Head	49	LINE, FUEL	4	l=lot
10	000 0000	r	(3/8-16 x 3" lg)		501-0227	1	Inlet
17	526-0035	2			501-0226	1	Outlet
17	320-0033	2	Washer, Flat (17/32" ID x	50	503-0685	1	Clamp, Hose
40	050 0050	4	7/8" OD x 1/8" Thk)	51	312-0201	1	Condenser
18	850-0050	1	Washer, Lock - Spring (3/8")	52	503-0482	1	Hose, Air Cleaner Connect
19	862-0003	1	Nut, Hex (3/8-16)	53	503-0465	2	Clamp, Hose
20	800-0024	1	Screw, Cap - Hex Head (5/16-18 x 1/2" lg)	* -	Forcompone	ents conta	act your nearest Motorola Dealer or
21	850-0045	2	Washer, Lock - Spring (5/16")				Products, Inc., 9401 W. Grand Ave.,
22	862-0015	1	Nut, Hex (5/16-18)		Franklin Park		
23	800-0030	1	Screw, Cap - Hex Head		FIGHKIIIIFAIK	., 111111015	0131.
			(5/16-18 x 1-1/4" lg)	-	Included in O	ptional V	ernier Throttle Assembly.
24	526-0115	1	Washer, Flat (11/32" ID x 11/16" OD x 1/16" Thk)	+ -	•		act your nearest Delco Remy Dealer n of General Motors Corporation,
25	140-1083	1	Cleaner, Air (Includes Element)		Anderson, In-	diana 460	11.
26	140-1089	1	Element, Air Cleaner	4	Forcome :	mtn 00-4	not your poor out Ninn and anac Deeler
27	104-0871	1	Flywheel (Includes Ring Gear)	Т -			act your nearest Nippondenso Dealer
28	104-0859	1	Gear, Ring (Part of Flywheel)				pondenso Sales, Inc.
29	800-0094	4	Screw, Cap - Hex Head				Road, Southfield, Michigan
	230 0004	,	(1/2-13 x 2" lg)		48075, U.S.A		



## **CHASSIS**

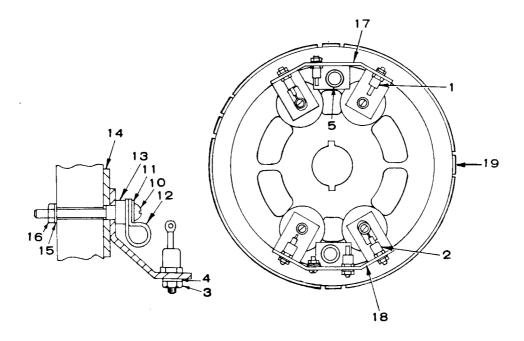
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	405-1811	1	Panel, Radiator (Also used	31	850-0055	4	Washer, Lock - Spring (7/16)
			with Housed Sets)	32	402-0030	2	Mount, Vibration
2	821-0014	. 8	Screw, Self-locking - Hex Head (5/16-18 x 1/2")	33	821-0010	7	Screw, Self-locking - Hex Head (1/4-20 x 1/2")
3	800-0095	2	Screw, Cap - Hex Head	34	234-0361	1	Wrapper, End Bell - Generator
_		_	(1/2-13 x 2-1/4")	35	821-0014	4	Screw, Self-locking - Hex
4	850-0060	2	Washer, Lock - Spring (1/2)				Head (5/16-18 x 1/2") -
5	862-0016	2	Nut, Hex (1/2-13)				Control Box Mounting
6	800-0132	2	Screw, Cap - Hex Head (5/8-11 x 1-1/2")	36	815-0350	6	Screw, Tapping - Hex Head, Slotted (#10-32 x 3/8")
7	850-0070	2	Washer, Lock - Spring (5/8)	37	301-3156	1	Panel, Blank - Top (Also
8	800-0520	1	Screw, Cap - Special Hex Head,				used on Housed Sets)
•	000 0020		Unplated (3/4-10 x 1")	38	815-0350	6	Screw, Tapping - Hex Head,
9	403-1110	1	Support, Engine				Slotted (#10-32 x 3/8")
10	800-0090	2	Screw, Cap - Hex Head (1/2-13 x 1")	39	301-3156	1	Panel, Blank - Left Side
11	850-0060	2	Washer, Lock - Spring (1/2)	40	815-0350	6	Screw, Tapping - Hex Head,
12	862-0016	2	Nut, Hex (1/2-13)				Slotted (#10-32 x 3/8")
13	402-0371	1	Mount, Vibration	41	301-3156	1	Panel, Blank - Right Side
14	865-0007	2	Nut, Wing (5/16-18)				(Also used on Housed Sets)
15	850-0045	2	Washer, Lock - Spring (5/16)	42	301-3192	1	Panel, Circuit Breaker - Right
16	526-0115	2	Washer, Flat (11/32" ID x 11/16" OD x 1/16" Thk)				Side - Optional (Used with Line Load Circuit Breaker)
17	520-0663	2	Stud (5/16-18 x 3-1/4")	43	800-0003	4	Screw, Cap - Hex Head
18	416-0480	1	Frame, Hold-down - Battery				(1/4-20 x 1/2)
19	821-0029	6	Screw, Self-Locking - Hex Head (3/8-16 x 3/4")	44	526-0018	8	Washer, Flat (17/64" ID x 5/8" OD x 1/16" Thk)
20	870-0281	6	Nut, Self-locking (3/8-16)	45	850-0040	4	Washer, Lock - Spring (1/4)
21	416-0666	1	Tray - Battery	46	862-0001	4	Nut, Hex (1/4-20)
22	800-0090	1	Screw, Cap - Hex Head	47	301-3155	1	Housing, Control Box
23	856-0013	1	(1/2-13 x 1") Washer, Lock - External/	48	508-0203	1	Bushing, Nylon (3/4" ID x 1-9/32" OD)
20	030-0010	'	Internal Tooth (1/2)	49	821-0014	4	Screw, Self-locking - Hex
24	800-0091	1	Screw, Cap - Hex Head				Head (5/16-18 x 1/2")
25	856-0013	1	(1/2-13 x 1-1/4") Washer, Lock - External/	50	821-0010	1	Screw, Self-locking - Hex Head (1/4-20 x 1/2")
23	030-0013	'	Internal Tooth (1/2)	51	301-3154	1	Saddle - Control Box Housing
26	850-0050	1	Washer, Lock - Spring (1/2)	52	403-1111	1	Chassis - Engine/Generator
27	862-0016	1	Nut, Hex (1/2-13)		.00 1111	•	(Also used with Housed Sets)
28	337-0090	1	Lead, Electrical - Ground	53	332-1473	1	Lug, Solderless
			(Flexible)	54	800-0028	1	Screw, Cap - Hex Head (5/16-18 x 1" lg)
29	800-0520	2	Screw, Cap - Special Hex Head, Unplated (3/4-10 x 1")	55	856-0008	1	Washer, Lock - External/
30	800-0071	4	Screw, Cap - Hex Head	F.C.	000 0015	4	Internal (5/16")
			(7/16-14 x 1")	56	862-0015	1	Nut, Hex (5/16-18)
				57	812-0146	4	Screw, Machine - Round Head (1/4-20 x 3/8")
				58	<b>8</b> 50-0040	4	Washer, Lock - Spring (1/4)
				5 <del>9</del>	234-0370	1	Grille, Inlet, Air

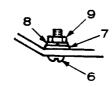
## **GENERATOR**



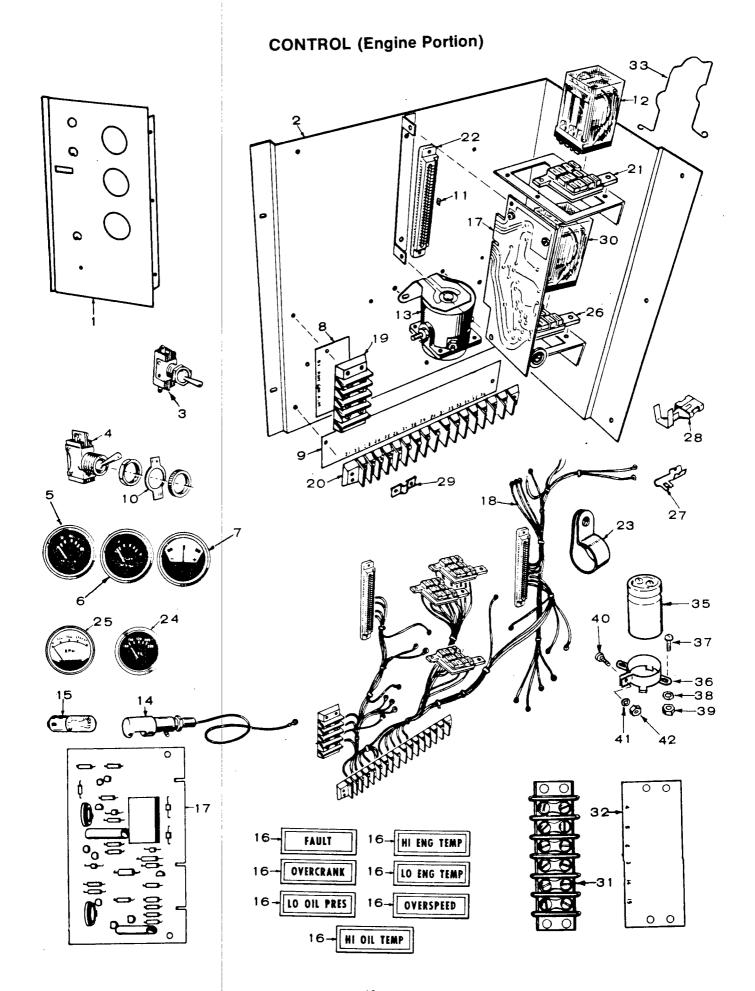
REF.		QTY. USED		PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
			OLINE	(Includes Parts Marked *)	22	220-2353		States Evaltes
1	HOTOH ASS	ENIDLY, W		Spec D	22 23	850-0040	1 4	Stator, Exciter Washer, Lock - Spring (1/4")
	201-2669	1		Sets	23	800-0009	4	Screw, Cap - Hex Head
	201-2666	i		R, 15R and 515R Sets	24	000-0003	7	(1/4-20 x 1-1/2" lg)
	201-2000	•		s A through C	25	509-0125	1	Seal, Oil - "O" Ring
	201-1719	1		Sets	26	211-0185	1	End Bell. Generator
	201-1716	1		15R and 515R Sets	27	STUD, GEN	•	
2	*ROTOR, WO		,			520-0721	4	3R Sets
	201-1654	1	3R S	ets		520-0718	4	9XR, 15R & 515R Sets
	201-1657	1	9XR,	15R & 515R Sets	. 28	503-0611	4	Hose, Rubber
3	232-2078	1	*Disk,	Generator Drive	29	850-0040	4	Washer, Lock - Spring (3/8")
4	205-0089			Generator	30	862-0011	4	Nut, Hex (3/8-16)
5	805-0033			Hex Head (5/8-11 x 1" lg)	31	150-1456	1	Contact Assembly, Overspeed
6	526-0259	8		er, Flat (11/16" ID x				Switch (Includes Parts
_				3/8" OD x 12 Ga. Thk)			_	Marked †)
7	201-1739	1		r Assembly, Exciter (See	32	850-0040	2	Washer, Lock - Spring (1/4")
_	545 0445	-		parate Group for Components)	33	800-0003	2	Screw, Cap - Hex Head
8	515-0145		*Key	ar Clasus	0.4	450 4050		(1/4-20 x 1/2" lg)
9	232-2102			er, Sleeve ng, Ball	34	150-1356	1	†Bracket, Overspeed Switch
10 11	510-0101 526-0238			ner, Flat (13/16" ID x	35	050 0010	4	Mounting
11	520-0236	ı		OD x 3/16" Thk)	35 36	853-0013 862-0001	1 2	†Washer, Lock - External (1/4")
12	850-0079	1		ner, Lock - Spring (3/4")	37	870-0250	1	†Nut, Hex (1/4-20) †Nut, Insulator
13	800-0513	i	*Screy	w, Cap - Hex Head	38	150-0230	1	†Point Assembly, Overspeed
.0	000 0010	•		4-10 x 1-1/2" lg)	39	800-0051	8	Screw, Cap - Hex Head
14	150-0717	1		ch, Overspeed	03	000 0001	Ū	(3/8-16 x 1-1/4" lg)
15	856-0010	1		ner, Lock - External/	40	850-0050	8	Washer, Lock - Spring (3/8")
				ernal (3/8")	41	231-0188	1	Adapter, Generator
16	812-0189	1	Scre	w, Machine - Round Head	42	850-0050	12	Washer, Lock - Spring (3/8")
			(3/	8-16 x 3/4" lg)	43	802-0072	12	Screw, Cap - Socket Head
17	STATORAS	SEMBLY, \						(3/8-16 x 1" lg)
	220-1552	1	3R S		44	805-0018	8	Bolt, Hex Head (3/8-16 x 1" lg)
	220-1599	1	9XR					
	220-1451	1	15R					nd Rotor Assemblies.
	220-1994	1		Sets	† -	Parts Includ	ed in 150-1	456 Overspeed Switch Assembly.
18	234-0368	1		en, Generator Air Outlet				
19	862-0001	. 2		Hex (1/4-20)				
20	850-0040	2		ner, Lock - Spring (1/4")				
21	800-0008	2		w, Cap - Hex Head	•			
			(1/	'4-20 x 1-1/4" lg)	8			

## **EXCITER ROTOR**





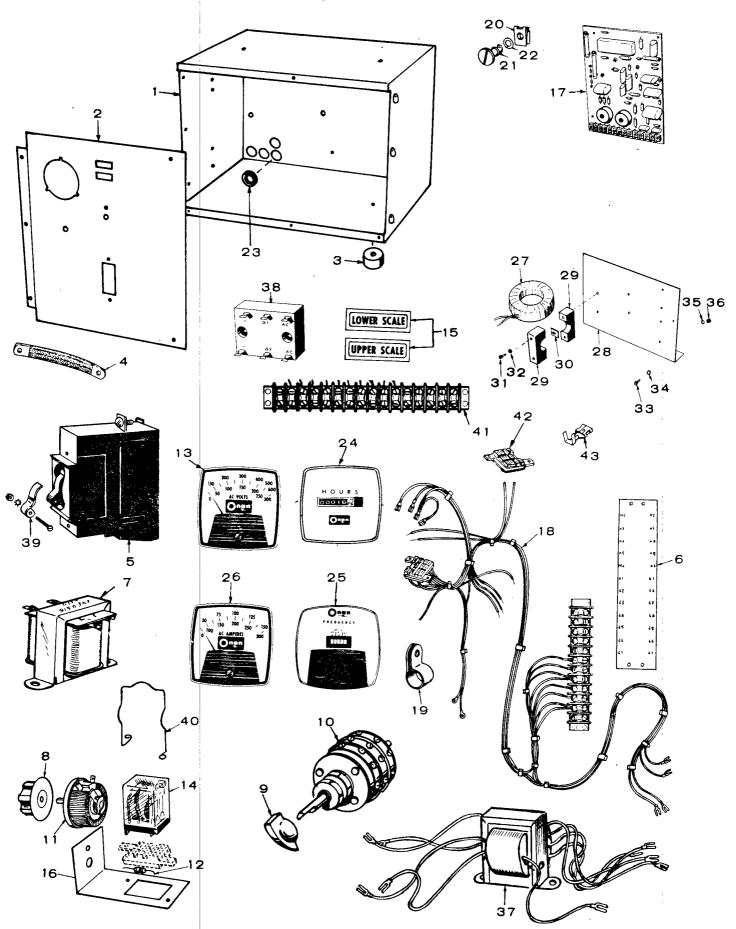
REF.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	201-1739	1	Rotor Assembly, Wound - Exciter	11	526-0009	4	Washer, Flat (7/32" ID x 1/2" OD x 1/16" THK)
	050 0040	_	(Complete)	12	332-0050	2	Clamp, Loop
1	358-0016	3	Rectifier, Diode - Positive	13	508-0124	4	Spacer, Stepped
2	358-0015	3	Rectifier, Diode - Negative	14	508-0156	4	Washer, Flat - Fiber
3	870-0053	6	Nut, Hex (#10-32)			•	(19/64" ID x 1-7/8" OD x 1/8" THK)
4	<b>8</b> 50-0030	6	Washer, Lock - Spring (#10)	15	850-0030	5	Washer, Lock - Spring (#10)
5	508-0093	2	Grommet, Rubber	16	870-0053	4	Nut, Hex (#10-32)
6	813-0100	2	Screw, Machine - Round Head (#10-32 x 1/2")	17	363-0054	1	Heat Sink, Rectifier - Positive
7	526-0008	2	Washer, Flat (13/64" ID x 7/16" OD x 1/32" THK)	18	363-0055	1	Heat Sink, Rectifier - Negative
8	850-0030	2	Washer, Lock - Spring (#10)	19	201-1737	1	Rotor, Exciter
9	870-0053	2	Nut, Hex (#10-32)			•	riotor, Exciter
10	813-0110	4	Screw, Machine - Round Head (#10-32 x 2")				



## **CONTROL** (Engine Portion)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF.	PART NO.	QTY. USED	PART DESCRIPTION
1	PANEL, ENG	INE CONT	rol	25	302-0749	1	Tachometer, Electrical - Optional
•	301-3165	1	One Fault Light Sets	26	323-0764	i	*Socket, Relay
	301-3267	1	Five Fault Light Sets	27	332-1269	As Req	*Contact, Electrical (PC Boards)
2	301-3253	1	Bracket, Control Mounting	28	332-1280	As Req	*Terminal, Lug
3	308-0138	1	Switch, Toggle (SPDT)	29	332-1043	1	*Jumper
4	308-0002	1	Switch, Toggle (SPST) - Spec A through B	30 31	307-1061 332-0699	1 1	Relay, Armature - Starter Protection *Block, Terminal (6 Place) -
5	GAUGE, OIL	PRESSUF					Five Fault Light Sets
	193-0107	1	Spec A through B	32	332-1240	1	Marker, Strip - Five Fault
-	193-0243	1	Begin Spec C				Light Sets
6	GAUGE, WA		PEHATURE	33	307-1157	3	Clip, Relay Retaining
	193-0106	1	Spec A through B	34	308-0327	1	Switch, Toggle (SPDT) - Penn
	193-0245	1	Begin Spec C				State
7	302-0061	1	Ammeter (30-0-30)	35	356-0072	1	+Capacitor (During Spec C)
8	332-1239	1	Strip, Marker	36	356-0070	1	+Bracket (During Spec C)
9	332-1241	1	Strip, Marker	37	812-0076	2	+Screw, Machine - Round Head
10	308-0003	1	Plate, Switch (On/Off) -				(#8-32 x 5/16" lg) - During
	000 4070		Spec A through B			_	Spec C
11	332-1276	4	Plug, Key	38	850-0025	2	+Washer, Lock - Spring (#8) -
12	307-1058	2	Relay, Armature (1) Start-				During Spec C
	007 4004		Disconnect (1) Ignition	39	860-0008	2	+Nut, Hex (#8-32) - During Spec C
13	307-1031	1	Relay, Armature - Start	40	812-0065	1	+Screw, Machine - Round Head
1.4	222 0440	4	Solenoid		050 0000		(#6-32 x 5/8" lg) - During Spec C
14	322-0149 322-0004	1 1	Light, Panel - Spec A through B Lamp (12 Volt) - Spec A	41	850-0020	1	+Washer, Lock - Spring (#6) -
15	322-0004	•		40	000 0000		During Spec C
16	LIGHT, INDI	CATOR	through B	42	860-0006	1 	+Nut, Hex (#6-32) - During Spec C FING HARDWARE - NOT ILLUSTRATED
10	322-0128	1	Fault		(Select as A		ING HANDWARE-NOT LEGGTRATED
	322-0128	1	Overcrank - Five Fault Light		812-0066	Applicable)	Screw, Machine - Round Head
	022 0107	'	Sets		012-0000	As neq	(#6-32 x 3/4")
	322-0108	1	Low Oil Pressure - Five Fault Light Sets		812-0077	As Req	Screw, Machine - Round Head (#8-32 x 3/8")
	322-0109	1	Hi Engine Temperature - Five Fault Light Sets		815-0026	As Req	Screw, Machine - Truss Head (#10-32 x 3/8")
	322-0110	1	Low Engine Temperature - Five Fault Light Sets		813-0098	As Req	(#10-32 x 3/8") Screw, Machine - Round Head (#10-32 x 3/8")
	322-0111	1	Overspeed - Five Fault Light Sets		815-0203	As Req	Screw, Machine - Round Head, Brass with External Tooth
17	322-0112 MODULE C	1 ONTROL	Hi Oil Temperature - Optional (See Separate Group for Components)		853-0003	As Bog	Lockwasher (#10-32 x 7/8") Washer, Lock - External
.,	300-0733	1	Cycle Cranker - Standard		653-0003	As neq	Tooth (#6)
	300-0679	i	Engine Monitor - Standard		850-0025	As Req	
	300-0714	i	Cycle Cranker - Five Fault		526-0049	As Req	
			Light Sets		020 00 10	7.07.04	(.200" ID x 7/16" OD x 1/32" Thk)
	300-0730	1	Engine Monitor - Penn State		850-0030	As Rea	Washer, Lock - Spring (#10)
	300-0681	1	Engine Monitor - Five Fault		856-0003		Washer, Lock - External/
			Light Sets		000 0000		Internal Tooth (#10)
18	HARNESS, V	VIRING (Ir	ncludes Parts Marked *)		853-0008	As Req	
		,	One Fault Light Set			•	Tooth (#10)
	338-0528	1	Spec A through B		860-0006	As Req	Nut, Hex (#6-32)
	338-1056	1	Begin Spec C		860-0008	As Req	Nut, Hex (#8-32)
			Five Fault Light Sets		870-0053	As Req	Nut, Hex (#10-32)
	338-0534	1	Spec A through B		871-0010	As Req	Nut, Hex - Brass (#6-32)
	338-1066	1	Begin Spec C		518-0295	As Req	
19	332-0537	1	*Block, Terminal (4 Place)				Metallic (PC Board Fastener)
20	332-0795	1	*Block, Terminal (16 Place)				
21	323-0765	2	*Socket, Relay	*	- Parts Inclu	ded in Wirir	ng Harness.
22	332-1271	. 2	*Housing, Connector (PC Boards)	: +	<ul> <li>Serial Cuto</li> </ul>	off Number I	Not Available at This Time.
23	332-0051	1	Clamp, Loop	•			
24	·		ATURE-OPTIONAL				
	193-0187	1	Spec A through B				
	193-0248	1	Begin Spec C				

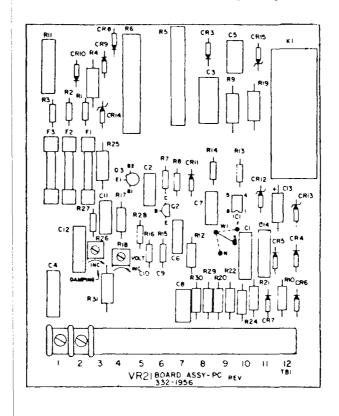
## **CONTROL (AC Portion)**



## **CONTROL** (AC Portion)

REF.	PART	QTY. USED	PART DESCRIPTION	REF.	PART NO.	QTY. USED	PART DESCRIPTION
<b>NO</b> .	<b>NO</b> . 301-3158	1	Box, Control	28	302-0729	1	Bracket, Current Transformer -
2	PANEL, CON			29	CLAMP, TE	RANSFORME	Sets With Meter Panel ER MOUNTING - SETS WITH METER PANEL
	004 0000	_	Sets Without Meter Panel		302-0235	2	Upper - 3R Sets
	301-3822	1	3R Sets		302-0235	3	Upper - 9XR, 515R & 15R Sets
	301-3821 301-3274	1	9XR Sets 515R & 15R Sets		302-0236	2	Lower - 3R Sets
	301-3274	,	Sets With Meter Panel		302-0236	3	Lower - 9XR, 515R & 15R Sets
	301-3169	1	3R Sets	30	302-0253	As Req	Shim, Transformer Mounting -
	301-3342	i	9XR Sets				Sets With Meter Panel
	301-3170	1	515R & 15R Sets	31			DUND HEAD - SETS WITH
3	402-0078	4	Dampener, Vibration		METER PA 813-0110	NEL 4	3R Sets (#10-32 x 2" lg)
4	337-0049	1	Strap, Ground		813-0110	6	9XR, 515R & 15R Sets
5	320-0431	1	Breaker, Circuit (2 Ampere)		010 0110	Ŭ	(#10-32 x 2" lg)
6	STRIP, MARI 332-1248	1 1	Sets Without Meter Panel	32	WASHER, I	LOCK-INTE	RNAL (Sets With Meter Panel)
	332-1242	1	Sets Without Meter Panel		854-0010	4	3R Sets (#10)
7	TRANSFORM				854-0010	6	9XR, 515R & 15R Sets (#10)
	315-0342	1	Spec A through B	33	815-0203	1	Screw, Machine - Round Head -
	315-0431	1	Begin Spec C				Sets With Meter Panel
8	303-0032	1	Knob, Rheostat	34	526-0049	2	(#10-32 x 7/8" lg) Washer, Flat - Sets With
9	303-0076	1	Knob, Voltmeter Selector	54	520-0049	۷	Meter Panel
10	SWITCH, RC						(.200" ID x 7/16" OD x 1/32" Thk)
	308-0012	1	9XR, 515R & 15R Sets Without	35	856-0003	1	Washer, Lock - External/
	200 0204	1	Meter Panel 9XR, 515R & 15R Sets With				Internal - Sets With Meter
	308-0284	I	Meter Panel				Panel (#10)
11	303-0170	1	Rheostat (3500-Ohm - 25 Watt)	36	871-0010	3 .	Nut, Hex - Sets With Meter
12	350-0556	1	Resistor (47,000-Ohm, 1/2 Watt) -				Panel (#10-32)
. –		Ÿ	15R & 515R Sets	37	315-0384	1	Reactor
13	VOLTMETER	₹		38	305-0524	1	Rectifier Assembly
	302-0421	1	3R Sets (0-300 Volt)	39	320-0307	1	Lock, Circuit Breaker Handle - Penn State
	302-0779	1	9XR Sets (0-750 Volt)	40	307-1157	1	Clip, Relay Retaining -
	302-0718	1	515R & 15R Sets (0-300,	, 0	30,,	·	515R & 15R Sets
14	307-1061	1	0-600 Volt) Relay, Voltage Selector -	41	*BLOCK, TE	RMINAL	
1-4	307-1001	'	15R & 515R Sets		332-0607	1	12 Place - Sets Without
15	LAMP, INDIC	CATOR-5	15R & 15R SETS				Meter Panel
	322-0130	1	Lower Scale		332-0795	1	16 Place - Sets With
	322-0131	1	Upper Scale	42	323-0764	4	Meter Panel *Socket, Relay - 515R & 15R Sets
16	301-3244	1	Bracket, Relay Mounting -	43			*Terminal, Lug
47	DECLUATO	0.4005145	515R & 15R Sets	,,			RE-NOTILLUSTRATED
17			BLY, VOLTAGE (See Separate		(Select as A		
	Group for Co 332-1268	imponents 1	Spec A and B		812-0059	As Req	Screw, Machine - Round Head
	332-1956	1	Begin Spec C				(#6-32 x 1/4")
18		VIRING (Ir	ncludes Parts Marked *)		812-0061	As Req	Screw, Machine - Round Head
	,	,	Sets Without Meter Panel		910 0066	An Dan	(#6-32 x 3/8")
	338-0765	1	3R Sets		812-0066	As Req	Screw, Machine - Round Head (#6-32 x 3/4")
	338-0766	1	9XR Sets		812-0077	As Rea	Screw, Machine - Round Head
	338-0764	1	515R & 15R Sets		0.12 007.	7.0 1104	(#8-32 x 3/8")
	338-0735	1	Sets With Meter Panel 3R Sets		815-0026	As Req	Screw, Machine - Truss Head
	338-0759	1	9XR Sets				(#10-32 x 3/8")
	338-0730	1	515R & 15R Sets		815-0203	As Req	Screw, Machine - Round Head,
19	332-0050	1	Clamp, Loop				Brass with External Tooth
20	406-0332	2	Receptacle, Turnbutton Fastener		800-0024	As Bog	Lockwasher (#10-32 x 7/8") Screw, Cap - Hex Head
21	406-0333	2	Stud, Turnbutton Fastener		000-0024	As neq	(5/16-18 x 3/8")
22	406-0334	2	Washer, Lock - Turnbutton		800-0045	As Reg	Screw, Cap - Hex Head
00	500 0001		Stud		000 00 10	7.0 7.04	(5/16-18 x 1/2")
23 24	508-0001 METER, RUN	4 JAHAIG TIA	Grommet Rubber		526-0049	As Req	Washer, Flat, Brass (.200" ID x
24	302-0466	1	60 Hertz				7/16" OD x 1/32" Thk)
	302-0469	1	50 Hertz		850-0020	As Req	3 ( )
25		QUENCY	- SETS WITH METER PANEL		853-0003	As Req	*
	302-0221	1	60 Hertz		853-0008	As Bog	Tooth (#6) Washer, Lock - External
	302-0256	1	50 Hertz		833-0008	As neq	Tooth (#10)
26			H METER PANEL		850-0045	As Rea	
	302-0412 302-0405	2 1	3R Sets (0-250 Ampere)		856-0008		Washer, Lock - External/
	302-0405	1	9XR Sets (0-50 Ampere) 515R & 15R Sets (0-75,			•	Internal Tooth (5/16)
	JUL 0/ 13	'	0-150 Ampere)		871-0010	As Req	Nut, Hex - Brass (#6-32)
27	TRANSFOR	MER, CUR	RENT - SETS WITH METER PANEL		870-0053	As Req	Nut, Hex (#10-32)
	302-0209	2	3R Sets		862-0015	As Req	Nut, Hex (5/16-18)
	302-0117	3	9XR Sets	٠.	Parts Inclu	ded in Wiring	Harness
	302-0079	3	515R & 15R Sets				<b>,</b>

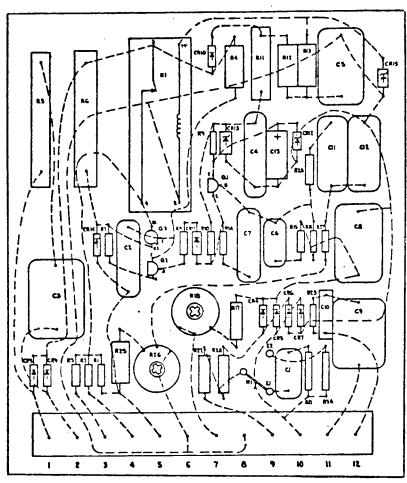
## PRINTED CIRCUIT BOARD ASSEMBLY (332-1956) Begin Spec C



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	, , , , , ,
	332-1956	1	Board Assembly, Printed - Complete	R11	352-0151	1	Resistor - Fixed 5 Watt,
C1,14	355-0042	2	Capacitor - 47 Mfd, 250 Volt	R12	351-0909	1	Resistor - 1/2 Watt, 90,900-Ohm
C2, C7	355-0043	2	Capacitor - 22 Mfd, 250 Volt	R13	350-0411	1	Resistor - 1/2 Watt. 10,000-Ohm
C3	355-0047	1	Capacitor - 47 Mfd, 400 Volt	R14	350-0443	1	Resistor - 1/2 Watt, 220,000-Ohm
C4, C12	355-0044	2	Capacitor - 47 Mfd, 250 Volt	R15, R27	350-0435	2	Resistor - 1/2 Watt, 100,000-Ohm
C5, C8	355-0046	2	Capacitor - 1 Mfd, 100 Volt	R17	351-0521	1	Resistor, Metal Film -
C6	355-0056	1	Capacitor - 33 Mfd, 250 Volt				1/4 Watt, 12,100-Ohm
C11	355-0048	1	Capacitor - 1 Mfd, 400 Volt	R18	303-0210	1	Potentiometer - 5,000-Ohm, 1/2 Watt
C13	356-0039	1	Capacitor - Electrolytic	R20, 22			
			100 Mfd, 10 Volt	<b>29 &amp; 3</b> 0	351-0520	4	Resistor - 1/4 Watt, 28,000-Ohm
CR3				R21	351-0522	1	Resistor - Metal Film -
Thru 11	357-0014	9	Rectifier - Silicon				1/4 Watt, 5,110-Ohm
CR12	359-0036	1	Diode - Zener 5.6 Volt	R24	351-0523	1	Resistor - Metal Film -
CR13	359-0025	1	Diode - Zener 20 Volt				1/4 Watt, 8,870-Ohm ;
CR14	359-0026	1	Diode - Zener 18 Volt	R25, R31	350-1011	2	Resistor - 2 Watt, 10,000-Ohm
F1, F2, F3	321-0204	3	Fuse 1/4 Amp	R26	303-0211	1	Potentiometer - 1/2 Watt,
1C1	367-0005		Integrated Circuit				100,000-Ohm
Q2	362-0017		Transistor - Silicon NPN	R28	350-0568	1	Resistor - 1/2 Watt .47 Meg-Ohm
Q3	361-0004	1	Transistor - Unijunction	TB1	332-1252	1	Terminal Block
R1	350-0355	1	Resistor - 1/2 Watt, 47-Ohm	CR15	359-0015	1	Diode - Zener - 24 Volt
R2, R3	350-0351		Resistor - 1/2-Watt, 33-Ohm		321-0163	6	Clip - Fuse
R4	350-1075		Resistor - 2 Watt, 4.7 Meg-Ohm	K1	307-1063	1.	Relay, Magnetic Reed
R5	353-0040	1	Resistor - Fixed 10 Watt,	R9	350-1014	1	Resistor - 2 Watt, 13,000-Ohm
			27 <mark>0-Ohm</mark>	R19	350-1007	1	Resistor - 2 Watt, 6,800-Ohm
R6	353-0039	1	Resistor - Fixed 15 Watt, 5,000-Ohm				
R7	350-0398		Resistor - 1/2 Watt, 3,000-Ohm				
R8, R16	350-0447	2	Resistor - 1/2 Watt, 330,000-Ohm				
R10	351-0885	1	Resistor - 1/2 Watt, 51,100-Ohm				•

## PRINTED CIRCUIT BOARD ASSEMBLY (AC)

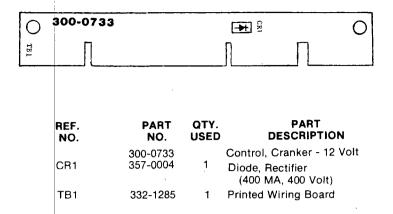
## 332-1268 Spec A Through B



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
TB1	332-1252	1	Terminal Block	R18, R16	350-0447	2	Resistor (330,000-Ohm,
C1	355-0018	1	Capacitor (.47., 100 Volt)	DO 040	250 0400	2	1/2 Watt)
C2, C7	355-0005	2	Capacitor (.22 Mfd., 200 Volt)	R9, R10	350-0423	2	Resistor (33,000-Ohm,
C3, C9	355-0017	2	Capacitor (.47 Mfd., 400 Volt)	D11	252 0151	1	1/2 Watt) Resistor, Fixed (15,000-Ohm,
C4, C12	355-0006	2	Capacitor (.47 Mfd., 200 Volt)	R11	352-0151	1	
C5, C8	355-0016	2	Capacitor (1 Mfd., 100 Volt)	D40	250 1014	4	5 Watt)
C6	<b>355-</b> 0015	1	Capacitor (.1 Mfd., 200 Volt)	R12	<b>3</b> 50-1014	ţ	Resistor (13,000-Ohm,
C10	355-0014	1	Capacitor (.047 Mfd., 200 Volt)	D40	050 4007		2 Watt)
C11	355-0020	1	Capacitor (.1 Mfd., 400 Volt)	R13	350-1007	1	Resistor (6,800-Ohm, 2 Watt)
C13 CR4,5,6,7,	356-0039	1	Capacitor (100 Mfd., 10 Volt)	R14	<b>35</b> 0-0443	1	Resistor (220,000-Ohm, 2 Watt)
8,9,10,11	357-0014	8	Rectifier, Silicon	R15, R27	350-0435	2	Resistor (100,000-Ohm,
CR12	359-0035	1	Diode, Zener (6.8 Volt)				1/2 Watt)
CR13	359-0025	1	Diode, Zener (20 Volt)	R17	351-0524	1	Resistor, Metal Film
CR14	359-0026	1	Diode, Zener (18 Volt)				(13,000-Ohm, 1/4 Watt)
CR15	359-0015	1	Diode, Zener (24 Volt)	R18	303-0168	1	Potentiometer
<b>K</b> 1	307-1063	1	Relay, Magnetic Reed	R20, R22	<b>351-052</b> 0	2	Resistor, Metal Film
Q1, Q2	362-0017	2	Transistor, Silicon				(28,000-Ohm, 1/4 Watt)
Q3	361-0004	1	Transistor, Unijunction	R21	351-0522	1	Resistor, Metal Film
R1, R23	350-0355	2	Resistor (47-Ohm, 1/2 Watt)				(5,110-Ohm, 1/4 Watt)
R2, R3	<b>350-</b> 0351	2	Resistor (33-Ohm, 1/2 Watt)	R24	351-0523	1	Resistor, Metal Film
R4	350-1075	1	Resistor (4.7 Megohm, 2 Watt)				(8,870-Ohm, 1/4 Watt)
<b>R</b> 5	353-0040	1	Resistor, Fixed (270-Ohm,	<b>R2</b> 5	<b>3</b> 50-1011	1	Resistor (10,000-Ohm, 2 Watt)
			10 Watt)	R26	303-0164	1	Potentiometer
R6	353-0039	1	Resistor, Fixed (5,000-Ohm, 15 Watt)				
R7	350-0398	1	Resistor (3,000-Ohm, 1/2 Watt)			,	

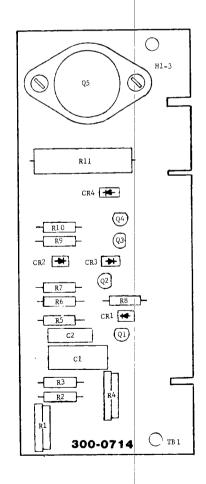
## CRANKER CONTROL GROUP - 12 VOLT STANDARD

#### 300-0733



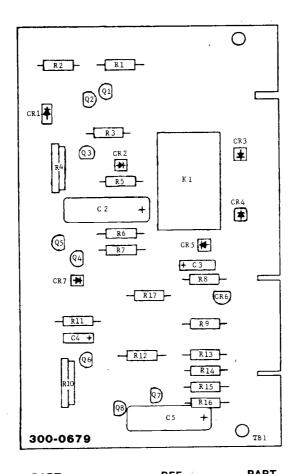
#### **OPTIONAL**

## CRANKER CYCLE CONTROL GROUP - 12 VOLT



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	300-0714		Control, Cranker Cycle - 12 Volt
C1	356-0039	1,	Capacitor, Electrolytic (100 Mfd, 10 Volt)
C2	355-0010	1	Capacitor, Plastic Dielectric (.0022 Mfd, 100 VDC, 10%)
CR1	359-0027	1	Diode, Zener
CR2	357-0004	1	Diode, Rectifier (400 MA, 400 Volt)
CR3	357-0004	1	Diode, Rectifier (400 MA, 400 Volt)
CR4	357-0004	1	Diode, Rectifier (400 MA, 400 Volt)
H1	812-0061	2	Screw, Machine, Round Head (#6-32 x 3/8")
H2	853-0003	2	Washer, Lock - External Tooth (#6)
H3	860-0006	2	Nut, Hex (#6-32)
Q1	362-0008	1	Transistor
Q2	362-0008	1	Transistor
Q3	362-0017	1	Transistor
Q4	362-0026	1	Transistor
Q5	362-0019	1	Transistor
R1	303-0171	1	Potentiometer (100,000-Ohm, 1/4 Watt)
R2	350-0560	1	Resistor, Composition (0.1 Megohm, 1/2 Watt, 10%)
R3	350-0548	1	Resistor, Composition (10,000-Ohm, 1/2 Watt, 10%)
R4	303-0171	1	Potentiometer (100,000-Ohm, 1/4 Watt)
R5	350-0558	1	Resistor, Composition (68,000-Ohm, 1/2 Watt, 10%)
R6	350-0420	1	Resistor, Composition (24,000-Ohm, 1/2 Watt, 5%)
R7	350-0546	1	Resistor, Composition (6800-Ohm, 1/2 Watt, 10%)
R8	350-0520	1	Resistor, Composition (47-Ohm, 1/2 Watt, 5%)
R9	350-0548	1	Resistor, Composition (10,000-Ohm, 1/2 Watt, 10%)
R10	350-0500	1	Resistor, Composition (1-Ohm, 1/2 Watt, 10%)
R11	352-0152	1	Resistor, Wirewound (25-Ohm, 5 Watt, 5%)
TB1	332-1275	1	Printed Wiring Board

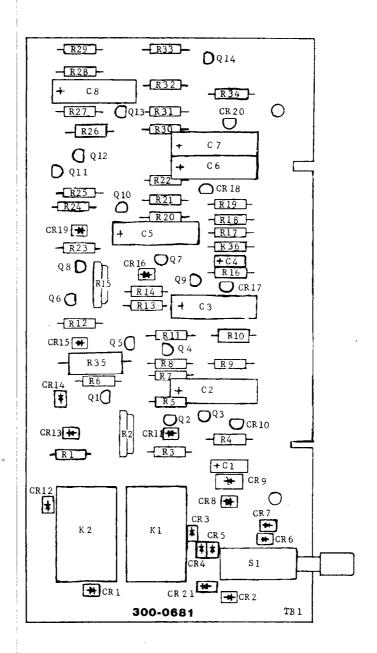
## **ENGINE CONTROL MONITOR GROUP - 12 VOLT**



REF.	PART NO.	QTY. USED	PART DESCRIPTION	REF.	PART NO.	QTY. USED	PART DESCRIPTION
	300-0679		Monitor, Engine Control -	R1	350-0536	1	Resistor, Composition (1000-Ohm, 1/2 Watt, 10%)
C1			12 Volt Not used	R2	350-0526	1	Resistor, Composition (100-Ohm, 1/2 Watt, 10%)
C2	355-0005	1	Capacitor, Plastic Dielectric (.22 Mfd, 200 VDC, 10%)	R3	350-0548	1	Resistor, Composition
C3	356-0040	1	Capacitor, Electrolytic (10 Mfd, 20 Volt)	R4 .	303-0169	1	(10,000-Ohm, 1/2 Watt, 10%) Potentiometer
C4	356-0030	1	Capacitor, Electrolytic (1 Mfd, 35 Volt)	R5	350-0572	10	(3.5 Meg Ohm, 1/4 Watt, 30%) Resistor, Composition
C5	355-0005	1	Capacitor, Plastic Dielectric (.22 Mfd. 200 VDC, 10%)	R6	350-0552	1	(1-Meg Ohm, 1/2 Watt, 10%) Resistor, Composition (22,000-Ohm, 1/2 Watt, 10%)
CR1	359-0027	1	Diode, Zener (1 Watt, 7.5 Volt, 5%)	R7	350-0536	1	Resistor, Composition (1000-Ohm, 1/2 Watt, 10%)
CR2	357-0004	1	Diode, Rectifier (400 MA, 400 Volt)	R8	350-0505	1	Resistor, Composition (2.7-Ohm, 1/2 Watt, 10%)
CR3	357-0004	1	Diode, Rectifier (400 MA, 400 Volt)	R9	350-0517	1	Resistor, Composition (27-Ohm, 1/2 Watt, 10%)
CR4	357-0004	1	Diode, Rectifier (400 MA, 400 Volt)	R10	303-0169	1	Potentiometer (3.5-Meg Ohm, 1/4 Watt, 30%)
CR5	357-0004	1	Diode, Rectifier (400 MA, 400 Volt)	R11	350-0584	1	Resistor, Composition (10-Meg Ohm, 1/2 Watt, 10%)
CR6	364-0017	1	Diode, Rectifier (8 Amp, 30 Volt)	R12	350-0529	1	Resistor, Composition (270-Ohm, 1/2 Watt, 10%)
CR7	357-0004	1	Diode, Rectifier (400 MA, 400 Volt)	R13	350-0529	1	Resistor, Composition (270-Ohm, 1/2 Watt, 10%)
K1 Q1	307-1039 361-0003	1 1	Relay, Armature (12 Volt) Transistor	R14	350-0529	1	Resistor, Composition
Q2 Q3	362-0025 362-0025	1	Transistor Transistor	R15	350-0540	1	(270-Ohm, 1/2 Watt, 10%) Resistor, Composition
Q4 Q5	361-0003 362-0025	1	Transistor Transistor	R16	350-0540	1	(2200-Ohm, 1/2 Watt, 10%) Resistor, Composition
Q6 Q7	362-0025 362-0008	1	Transistor Transistor	R17	350-1128	1	(2200-Ohm, 1/2 Watt, 10%) Resistor, Composition
Q8	362-0008	1	Transistor	TB1	332-1246	1	(220-Ohm, 2 Watt, 10%) Printed Wiring Board

#### **OPTIONAL**

## ENGINE CONTROL MONITOR GROUP - 12 VOLT (5 Fault Lights)

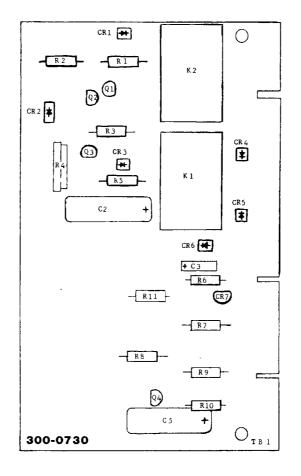


## **OPTIONAL**

## ENGINE CONTROL MONITOR GROUP - 12 VOLT (5 Fault Lights)

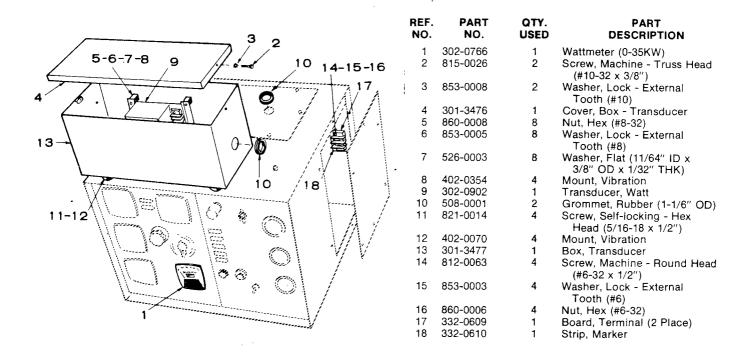
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF.	PART NO.	QTY. USED	PART DESCRIPTION
	300-0681		Monitor, Engine Control -	R2	303-0169	1	Potentiometer (3.5 Megohm,
C1	356-0040	1	12 Volt - Optional Capacitor, Electrolytic (10 Mfd, 20 Volt)	R3	350-0572	1	1/4 Watt, 30%) Resistor, Composition
C2	355-0005	1	Capacitor, Plastic Dielectric (.22 Mfd, 200 VDC, 10%)	R4	350-0517	1	(1 Megohm, 1/2 Watt, 10%) Resistor, Composition (27-Ohm, 1/2 Watt, 10%)
C3	355-0005	1	Capacitor, Plastic Dielectric (.22 Mfd, 200 VDC, 10%)	R5	350-0536	1	Resistor, Composition
C4	356-0030	1	Capacitor, Electrolytic	R6	350-0548	1	(1000-Ohm, 1/2 Watt, 10%) Resistor, Composition (10,000-Ohm, 1/2 Watt, 10%)
C5	355-0005	1	(1 Mfd, 35 Volt) Capacitor, Plastic Dielectric	R7	350-0505	1	(10,000-07ffff, 172 Watt. 10%) Resistor, Composition (2.7-Ohm, 1/2 Watt, 10%)
C6	355-0005	1	(.22 Mfd, 200 VDC, 10%) Capacitor, Plastic Dielectric	R8	350-0529	1	Resistor, Composition (270-Ohm, 1/2 Watt, 10%)
C7	355-0005	1	(.22 Mfd, 200 VDC, 10%) Capacitor, Plastic Dielectric	R9	350-0540	1	Resistor, Composition (2200-Ohm, 1/2 Watt, 10%)
C8	355-0005	1	(.22 Mfd, 200 VDC, 10%) Capacitor, Plastic Dielectric	R10	350-0380	1	Resistor, Composition (510-Ohm, 1/2 Watt, 5%)
CR1	357-0004	1	(.22 Mfd, 200 VDC, 10%) Diode, Rectifier	R11	350-0529	1	Resistor, Composition (270-Ohm, 1/2 Watt, 10%)
CR2	357-0004	1	(400 MA, 400 Volt) Diode, Rectifier	R12	350-0552	1	Resistor, Composition
CR3	357-0004	1	(400 MA, 400 Volt) Diode, Rectifier	R13	350-0505	1	(22,000-Ohm, 1/2 Watt, 10%) Resistor, Composition (2.7-Ohm, 1/2 Watt, 10%)
CR4	357-0004	1	(400 MA, 400 Volt) Diode, Rectifier	R14	350-0536	1	Resistor, Composition
CR5	357-0004	1	(400 MA, 400 Volt) Diode, Rectifier	R15	303-0169	1	(1000-Ohm, 1/2 Watt, 10%) Potentiometer (3.5 Megohm,
CR6	357-0004	1	(400 MA, 400 Volt) Diode, Rectifier	R16	350-0517	1	1/4 Watt, 30%) Resistor, Composition
CR7	357-0004	1	(400 MA, 400 Volt) Diode, Rectifier	R17	350-0540	1	(27-Ohm, 1/2 Watt, 10%) Resistor, Composition
CR8	357-0004	1	(400 MA, 400 Volt) Diode, Rectifier	R18	350-0540	1	(2200-Ohm, 1/2 Watt, 10%) Resistor, Composition
CR9 CR10	359-0027 364-0017	1	(400 MA, 400 Volt) Diode, Zener (1 Watt, 7.5 Volt, 5%)	R19	350-0517	1	(2200-Ohm, 1/2 Watt, 10%) Resistor, Composition
CR11	357-0004	1	Diode, Rectifier (8 Amp, 30 Volt) Diode, Rectifier	R20	350-0529	1	(27-Ohm, 1/2 Watt, 10%) Resistor, Composition
CR12	357-0004	1	(400 MA, 400 Volt) Diode, Rectifier	R21	350-0529	1	(270-Ohm, 1/2 Watt, 10%) Resistor, Composition
CR13	357-0004	1	(400 MA, 400 Volt) Diode, Rectifier	R22	350-0505	1	(270-Ohm, 1/2 Watt, 10%) Resistor, Composition
CR14	357-0004	1	(400 MA, 400 Volt) Diode, Rectifier	R23	350-0529	1	(2.7-Ohm, 1/2 Watt, 10%) Resistor, Composition
CR15	357-0004	1	(400 MA, 400 Volt) Diode, Rectifier	R24	350-0529	1	(270-Ohm, 1/2 Watt, 10%) Resistor, Composition
CR16	357-0004	1	(400 MA, 400 Volt) Diode, Rectifier	R25	350-0540	1	(270-Ohm, 1/2 Watt, 10%) Resistor, Composition
CR17	364-0017	1	(400 MA, 400 Volt) Diode, Rectifier (8 Amp, 30 Volt)	R21	350-0380	1	(2200-Ohm, 1/2 Watt, 10%) Resistor, Composition
CR18 CR19	364-0017 357-0004	1	Diode, Rectifier (8 Amp, 30 Volt) Diode, Rectifier	R27	350-0529	1	(510-Ohm, 1/2 Watt, 5%) Resistor, Composition
CR20 CR21	364-0017 357-0004	1	(400 MA, 400 Volt) Diode, Rectifier (8 Amp, 30 Volt)	R28	350-0529	1	(270-Ohm, 1/2 Watt, 10%) Resistor, Composition
		1	Diode, Rectifier (400 MA, 400 Volt)	R29	350-0540	1	(270-Ohm, 1/2 Watt, 10%) Resistor, Composition
K1 K2 Q1	307-1039 307-1039 362-0025	1 1 1	Relay, Armature (12 Volt) Relay, Armature (12 Volt)	R30	350-0505	1	(2200-Ohm, 1/2 Watt. 10%) Resistor. Composition
Q2 Q3	362-0025 362-0025 361-0003	1	Transistor Transistor Transistor	R31	350-0529	1	(2.7-Ohm, 1/2 Watt, 10%) Resistor, Composition
Q4 Q5	362-0008 362-0008	1	Transistor Transistor Transistor	R32	350-0540	1	(270-Ohm, 1/2 Watt, 10%) Resistor, Composition
Q6 Q7	362-0008	1 1 1	Transistor Transistor	R33	350-0529	1	(2200-Ohm, 1/2 Watt, 10%) Resistor, Composition
Q8 Q9	362-0031 362-0031	1	Transistor Transistor	R34	350-0517	1	(270-Ohm, 1/2 Watt, 10%) Resistor, Composition
Q10	361-0003 362-0008	1	Transistor Transistor	R35	350-1128	1	(27-Ohm, 1/2 Watt, 10%) Resistor, Composition
Q11 Q12	362-0008 362-0008	1	Transistor Transistor	R36	350-0584	1	(220-Ohm, 2 Watt, 10%) Resistor, Composition
Q13 Q14	362-0008 362-0008	1	Transistor Transistor	S1	308-0280	1	(10 Megohm, 1/2 Watt, 10%) Switch, Push - DPDT
R1	350-0526	1	Resistor, Composition (100-Ohm, 1/2 Watt, 10%)	TB1	332-1231	1	(1A, 28 VDC/.45A, 115 VAC) Printed Wiring Board

## ENGINE CONTROL MONITOR GROUP - 12 VOLT PENN STATE (1 Fault Light)



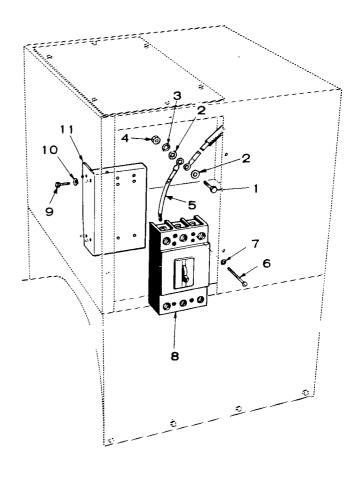
REF.	PART NO.	QTY. USED		REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	300-0730		Monitor, Engine Control -	Q2	362-0025	1	Transistor
			12 Volt (Penn State)	Q3	362-0025	1	Transistor
C1			Not used	Q4	362-0008	1	Transistor
C2	355-0005	1	Capacitor, Plastic Dielectric (22 Mfd, 200 VDC, 10%)	R1	350-0536	1	Resistor, Composition (1000-Ohm, 1/2 Watt, 10%)
C3	356-0040	1	Capacitor, Electrolytic (10 Mfd, 20 Volt)	R2	350-0526	1	Resistor, Composition (100-Ohm, 1/2 Watt, 10%)
C4			Not used	R3	350-0552	1	Resistor, Composition
C5	355-0005	1	Capacitor, Plastic Dielectric				(22,000-Ohm, 1/2 Watt, 10%)
CR1	357-0004	1	(22 Mfd, 200 VDC, 10%) Diode. Rectifier	R4	303-0169	1	Potentiometer (3.5 Megohm, 1/4 Watt, 30%)
Chi	357-0004		(400 MA, 400 Volt)	R5	350-0572	1	Resistor, Composition
CR2	359-0027	1	Diode. Zener		000 00.2		(1 Megohm, 1/2 Watt, 10%)
			(1 Watt, 7.5 Volt, 5%)	R6	350-0505	1	Resistor, Composition
CR3	357-0004	1	Diode, Rectifier				(2.7-Ohm, 1/2 Watt, 10%)
			(400 MA, 400 Volt)	R7	350-0517	1	Resistor, Composition
CR4	357-0004	1	Diode, Rectifier				(27-Ohm, 1/2 Watt, 10%)
			(400 MA, 400 Volt)	R8	350-0529	1	Resistor, Composition
CR5	357-0004	1	Diode, Rectifier	<b>D</b> 0	050 0500		(270-Ohm, 1/2 Watt, 10%)
000	057 0004		(400 MA, 400 Volt)	R9	350-0529	1	Resistor, Composition
CR6	357-0004	1	Diode, Rectifier (400 MA, 400 Volt)	R10	350-0540	4	(270-Ohm, 1/2 Watt, 10%)
CR7	364-0017	1	Diode, Rectifier	niu	350-0540	1	Resistor, Composition (2200-Ohm, 1/2 Watt, 10%)
On	304-0017	'	(8 Amp. 30 Volt)	R11	350-0971	1	Resistor, Composition
K1	307-1039	1	Relay, Armature (12 Volt)	,	000 0011	•	(220-Ohm, 2 Watt, 5%)
K2	307-1039	1	Relay, Armature (12 Volt)	TB1	332-1246	1	Printed Wiring Board
Q1	361-0003	1	Transistor				g

## OPTIONAL WATTMETER

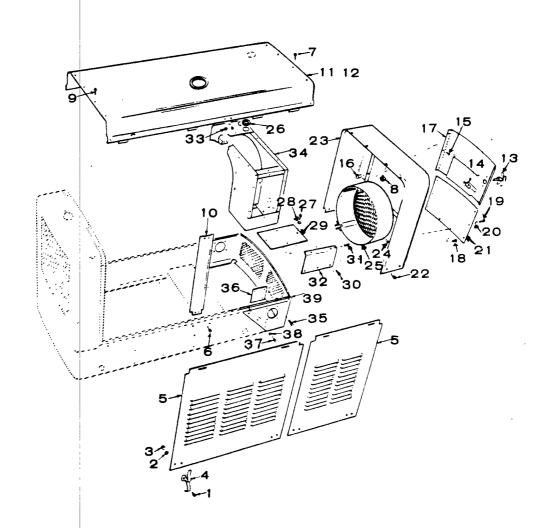


## OPTIONAL CIRCUIT BREAKER

REF.	PART NO.	QTY. USED	PART DESCRIPTION
NO.	NO.	OSED	DESCRIPTION
1	800-0028	5	Screw, Cap - Hex Head (5/16-18 x 1")
2	526-0022	10	Washer, Flat (21/64" ID x 9/16" OD x 1/16" Thk)
3	850-0045	5	Washer, Lock - Spring (5/16)
4	862-0015	5	Nut, Hex (5/16-18)
5	226-0891	3	Lead, Electrical
6	812-0094	4	Screw, Machine - Round Head (#8-32 x 3-5/8")
7	850-0025	4	Washer, Lock - Spring (#8)
8	320-0412	1	Circuit Breaker (3 Pole, 100 Amp, 240 VAC)
9	800-0003	2	Screw, Cap - Hex Head (1/4-20 x 1/2")
10	850-0040	2	Washer, Lock - Spring (1/4)
11	301-3197	1	Bracket, Angle - Circuit Breaker Mounting



## OPTIONAL HOUSING

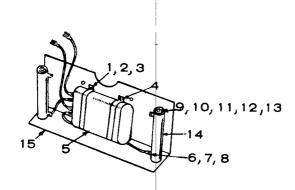


## **OPTIONAL**

## HOUSING

REF.	PART NO.	QTY. USED	PART DESCRIPTION	REF.	PART NO.	QTY. USED	PART DESCRIPTION
1	813-0098	16	Screw, Machine - Round Head	20	850-0030	6	Washer, Lock - Spring (#10)
			(#10-32 x 3/8")	21	405-1780	1	Panel, Access - Rear
2	850-0030	16	Washer, Lock - Spring (#10)	22	821-0014	4	Screw, Self-locking - Hex
3	870-0053	16	Nut, Hex (#10-32)		101/	1	Head (5/16-18 x 1/2")
4	406-0105 ·	8	Clamp, Door	· 23	405-1812	115	Panel, Housing - Rear
5	DOOR, LOU\	/ERED		24	821-0010	' 4 <sup>*</sup>	Screw, Self-locking - Hex
	405-1808	2	Door, Louvered - Engine Section				Head (1/4-20 x 1/2")
	405-1832	2	Door, Louvered - Generator	25	234-0369	1 -	Cover, End Bell - Generator
~	**		Section	26	508-0203	2	Bushing, Nylon
6	821-0014	4	Screw, Self-locking - Hex				(3/4" ID x 1-9/32" OD)
			Head (5/16-18 x 1/2")	27	813-0098	4	Screw, Machine - Round Head
7	821-0016	6	Screw, Self-locking - Hex				(#10-32 x 3/8")
			Head (5/16-18 x 3/4")	28	850-0030	4	Washer, Lock - Spring (#10)
8	870-0113	6	Nut, Clinch (5/16-18)	29	301-3195	1	Plate, Blank - Bottom, Junction
9	821-0014	6	Screw, Self-locking - Hex				Box
			Head (5/16-18 x 1/2")	30	821-0010	3	Screw, Self-locking - Hex
10	405-1814	2	Support, Housing - Center				Head (1/4-20 x 1/2")
11	405-2151°	1	Panel, Housing - Top (Used	31	821-0014	2	Screw, Self-locking - Hex
	,		with standard exhaust manifold)				Head (5/16-18 x 1/2")
12	405-2207	1	Panel, Housing - Top (Used with	32	301-3196	1	Bracket, Support - Current
			water cooled exhaust manifold)				Transformer Assembly
13	406-0157	1	Handle, Latch (with keys)	33	821-0010	1	Screw, Self-locking - Hex
14	406-0089	1	Catch, Latch				Head (1/4-20 x 1/2")
15	809-0059	3	Screw, Tapping - Pan Head	34	301-3191	1	Box, Junction
			(#14 x 1/2")	35	821-0010	8	Screw, Self-locking - Hex
16	870-0106	3	Nut, Spring Sheet (#14)				Head (1/4-20 x 1/2")
17	405-1777	1	Door, Access - Rear	36	403-0895	2	Plate, Cover
18	821-0014	2	Screw, Self-locking - Hex Head (5/16-18 x 1/2")	37	821-0010	4	Screw, Self-locking - Hex Head (1/4-20 x 1/2" lg)
19	813-0098	6	Screw, Machine - Round Head	38	850-0050	6	Washer, Lock - Spring (3/8)
		-	(#10-32 x 3/8")	39	403-0894	1	Adapter, Chassis - Rear

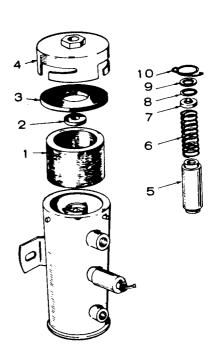
## OPTIONAL VOLTAGE REGULATOR FILTER



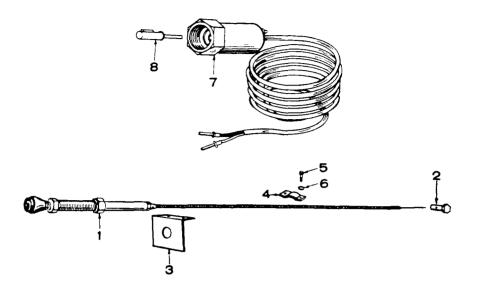
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	232-2219	1	Filter, Voltage Regulator (Complete)
1	812-0061	4	Screw, Machine - Round Head (#6-32 x 3/8")
2	850-0020	5	Washer, Lock - Spring (#6)
3	860-0006	4	Nut, Hex (#6-32)
4	312-0189	2	Bracket, Hold-down - Capacitor
5	312-0188	1	Capacitor, Plastic Dielectric, Metal Case (15 Mfd, 440 VAC)
6	815-0001	4	Screw, Machine - Binding Head, Brass (#6-32 x 1/4")
7	853-0003	4	Washer, Lock - External Tooth (#6)
8	860-0006	4	Nut, Hex (#6-32)
9	812-0165	2	Screw, Machine - Round Head (1/4-20 x 4-1/2")
10	304-0427	4	Washer, Shoulder - Centering
11	304-0292	2	Insulator, Disk
12	850-0040	2	Washer, Lock - Spring (1/4)
13	862-0001	2	Nut, Hex (1/4-20)
14	354-0025	2	Resistor, Wirewound (10-Ohm, 100 Watts, 5%)
15	232-2218	1	Bracket, Angle - Mounting

# OPTIONAL ELECTRIC FUEL PUMP

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	149-0554	1	Pump, Fuel
1	149-1445	1	Filter
2	149-1447	1	Magnet
3	149-1446	1	Gasket, Cover
4	149-1453	1	Cover
5	149-1452	1	Plunger
6	149-0705	1	Spring, Plunger Return
7	149-1451	1	Spring Cup & Valve
8	149-1450	1	Gasket, Spring Cup
9	149-1449	1	Washer, Cup Gasket
10	149-1448	1	Retainer, Cup & Plunger

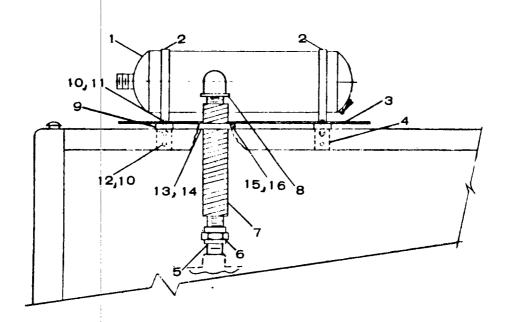


## MISCELLANEOUS OPTIONAL ENGINE PARTS



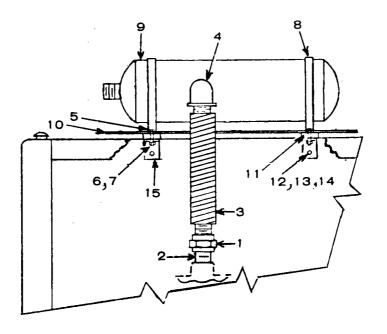
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	VERNIER TH	ROTTLE	ASSEMBLY (Includes Parts
	Marked *)		
1	152-0120	1	*Cable, Throttle
2	152-0158	1	*Swivel
3	151-0230	1	*Bracket, Throttle Mounting
4	152-0036	. 1	*Clamp, Cable
5	815-0104	2	*Screw, Machine - Fillister
_			Head (#8-32 x 5/16" lg)
6	526-0052	2	*Washer, Flat (17/64" ID x
-			9/16" OD x 1/32" Thk)
7	302-0967	1	Tang, Drive - Tachometer
8	302-0750	1	Sender, Tachometer

# OPTIONAL EXHAUST MUFFLER INSTALLATION (Begin Serial #1760-170736 During Spec B)



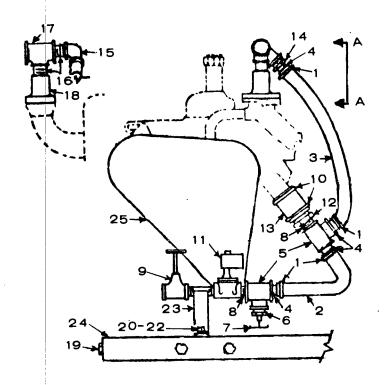
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	155-0988	1	Muffler, Exhaust
2	140-0649	2	Band, Mounting
3	155-0978	1	Shield, Heat
4	155-0789	2	Support
5	505-0173	1	Nipple, Close (2" x 4")
6	505-0494	1	Union (2")
7	155-1591	1	Tube Assembly, Exhaust
8	505-0175	1	Elbow, Pipe (2" x 90°)
9	155-1430	4	Spacer, Muffler
10	870-0048	10	Nut, Locking (5/16-18)
11	800-0073	4	Screw, Cap - Hex Head (5/16-18 x 3" lg)
12	800-0026	6	Screw, Cap - Hex Head (5/16-18 x 3/4" lg)
13	155-1421	1	Shield, Rain
14	895-0158	1	Asbestos
15	813-0105	2	Screw, Machine - Round Head (#10-32 x 1" ig)
16	870-0188	2	Nut, Lock (#10-32)

# OPTIONAL EXHAUST MUFFLER INSTALLATION (Prior to Serial #I760-170735 During Spec B)



NO.	PART NO.	QTY. USED	PART DESCRIPTION
	179-1520		Installation of Exhaust Muffler
1	505-0454	1	Union, Pipe
2	505-0172	1	Nipple, Pipe - Close
3	155-1115	1	Pipe, Exhaust - Flexible
4	505-0175	1	Elbow, Pipe - 90 Degree
5	800-0028	4	Screw, Cap - Hex Head (5/16-18 x 1")
6	850-0045	4	Washer, Lock - Spring (5/16)
7	862-0015	4	Nut, Hex (5/16-18)
8	140-0649	2	Strap, Retaining
9	155-0988	1	Muffier, Exhaust
10	155 <b>-09</b> 78	1	Heat, Shield
11	526-0172	4	Washer, Flat (1/2" ID x 2-1/4" OD x 1/4" THK)
12	800-0026	6	Screw, Cap - Hex Head (5/16-18 x 3/4")
13	850-0045	6	Washer, Lock - Spring (5/16-18)
14	862-0015	6	Nut, Hex (5/16-18)
15	155-0789	2	Bracket, Angle - Support

## OPTIONAL CITY WATER COOLING INSTALLATION

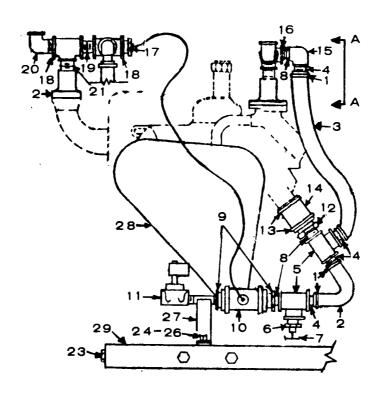


REI		QTY. USED	PART DESCRIPTION
	179-1023		Installation of City Water Cooling
1	503-0189	4	Clamp, Hose
2		14"	Hose, Rubber
3	503-0191	20"	Hose, Rubber
4		4	Nipple, Pipe - Half
7	, 203-0103	7	(1/2" x 1-1/2")
5	505-0108	2	Tee, Pipe (1/2")
6	505-0018	1	Reducer, Pipe (1/2" x 1/4")
7		1	Cock, Drain
8	505-0100	2	Nipple, Pipe - Close (1/2" x 1-1/8")
9	504-0019	1	Valve, Globe
10	503-0365	2 1	Clamp, Hose
11			Valve, Solenoid (12 VDC)
12	110-0576	1	Adapter, Pipe to Hose
	503-0356	3"	Hose, Rubber
14		1	Reducer, Pipe (1/2" x 1")
15	5 505-0041	1	Elbow, Pipe - Street, 90° (1")
16	505-0004	2	Nipple, Pipe - Close (1" x 1-1/2")
17	505-0304	1	Tee, Pipe (1")
18		1	Adapter, Water Outlet
19		6	Screw, Self-locking - Hex Head (5/16-18 x 1/2")
20	800-0007	2	Screw, Cap - Hex Head (1/4-20 x 1")
21	850-0040	2	Washer, Lock - Spring (1/4)
22		2 2	Nut, Hex (1/4-20)
23		1	Bracket & Nipple Assembly
24		1	Plate, Mounting
25		1	Guard, Belt

## **OPTIONAL**

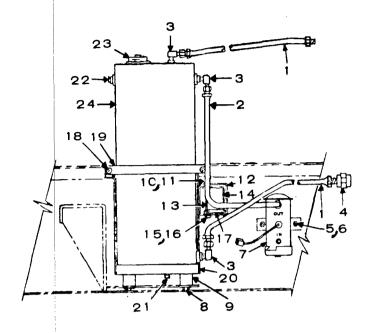
## 179-1024

## CITY WATER COOLING WITH REGULATOR INSTALLATION



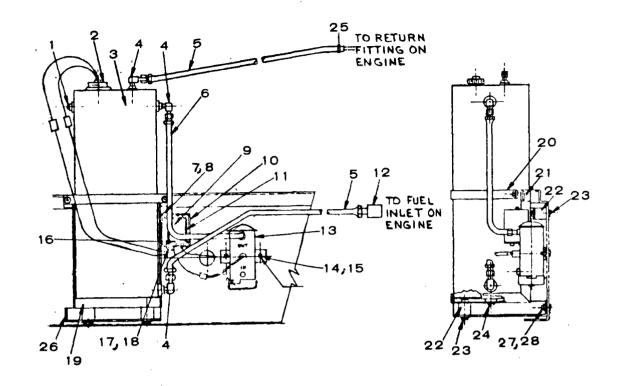
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	179-1024		Installation of City Water
			Cooling with Regulator
1	503-0189	4	Clamp, Hose
2	503-0191	13"	Hose, Rubber
3	503-0191	20"	Hose, Rubber
4	505-0185	4	Nipple, Pipe - Half (1/2" x 1-1/2")
5	505-0108	2	Tee, Pipe (1/2")
6	505-0018	1	Reducer, Pipe (1/2" x 1/4")
7	504-0063	1	Cock, Drain
8	505-0100	3	Nipple, Pipe - Close (1/2" x 1-1/8")
. 9	505-0021	2	Reducer, Pipe (3/4" x 1/2")
10	309-0241	1	Valve, Temperature Regulating
			(Includes Sensor)
11	307-0833	1	Valve, Solenoid (12 VDC)
12	110-0576	1	Adapter, Pipe to Hose
13	503-0365	2	Clamp, Hose
14	503-0356	3"	Hose, Rubber
15	505-0040	1	Elbow, Pipe - 90°
	505-0022	1	Reducer, Pipe (1/2" x 1")
17	505-0129	11	Reducer, Pipe (1" x 3/4")
	505-0304	2	Tee, Pipe (1")
19	505-0086	1	Nipple, Pipe - Half (1" x 2-1/2")
20	505-0003	1	Elbow, Pipe - Street, 90° (1")
21	505-0004	1	Nipple, Pipe - Close (1" x 1-1/2")
22	130-0954	1	Adapter, Water Outlet
23	821-0014	6	Screw, Self-locking - Hex
			Head (5/16-18 x 1/2")
24	800-0007	2	Screw, Cap - Hex Head (1/4-20 x 1")
25	850-0040	2	Washer, Lock - Spring (1/4)
26	862-0001	2	Nut, Hex (1/4-20)
27	110-0526	1	Bracket & Nipple Assembly
28	130-0957	1	Guard, Belt
29	130-0499	1	Plate, Mounting
- ·			., <u> </u>

# OPTIONAL DAY FUEL TANK INSTALLATION



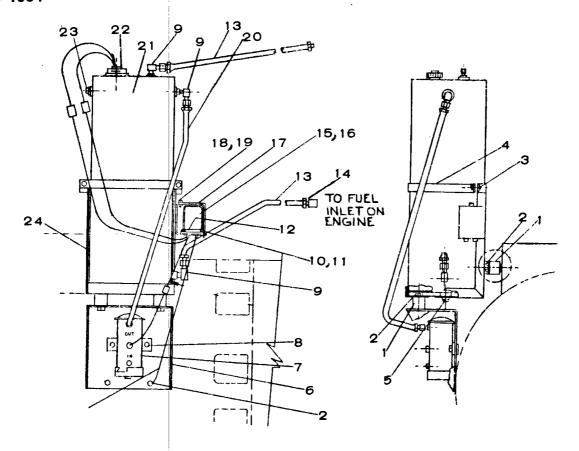
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
! i	179-0441		Installation of Day Fuel Tank
1	501-0008	2	Line, Fuel - Flexible
2	501-0015	1	Line, Fuel - Flexible
3	502-0041	3	Elbow, Pipe - Street, Brass (1/4" x 1/4")
4	502-0051	1	Coupling, Pipe - Brass (1/4" x 1/4")
5	821-0018	2	Screw, Self-locking - Hex Head (1/4-20 x 5/8")
6	870-0212	2	Nut, Hex - Self-locking
7	149-0554	1	Pump, Fuel - Electric (See
		•	Separate Group for Components)
8	821-0014	8	Screw, Self-locking - Hex Head (5/16-18 x 1/2")
9	402-0070	4	Mount, Vibration
10	813-0098	1	Screw, Machine - Round Head (#10-32 x 3/8")
11	850-0030	.1	Washer, Lock - Spring (#10)
1	415-0326	1	Cover, Relay
, . –	307-1157	1	Spring, Retaining - Relay
	307-1058	1	Relay, Armature - 12 VDC
	812-0001	2	Screw, Machine - Round Head (#6-32 x 3/8")
16	870-1183	2	Nut, Hex - With External Tooth Lockwasher (#6-32)
17	323-0897	1	Socket, Relay (Includes leads)
18	821-0013	2	Screw, Self-locking - Hex Head (1/4-20 x 1")
19	415-0323	1	Strap, Retaining
20	415-0324	i	Bracket, Angle - Tank Support
21	505-0110	, <b>i</b>	Plug. Pipe - Square Head (3/8")
	505-0054	1	Plug, Pipe - Square Head (1/4")
	415-0321	1	Switch, Float - Liquid Level
24	415-0325	i	Tank, Fuel

# OPTIONAL DAY TANK INSTALLATION Prior to Serial #A780293759 During Spec C



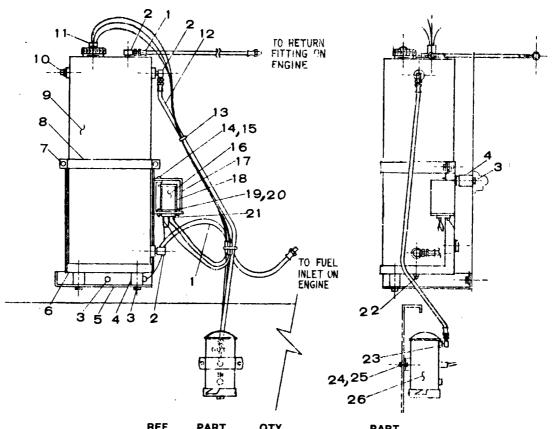
REF. NO.	PART NO.	QTY. USED	PART Description	REF. NO.	PART NO.	USED	DESCRIPTION
	179-0473	1	Day Tank, Installation -	16	323-0897	1	Socket Assembly, Relay
	113-0413	'	Complete	17	870-1183	2	Nut, Hex - Self Locking
٦.	505-0054	1	Plug, Square Head	18	812-0061	2	Screw, Cap - Round Head
2	415-0335	à	Switch, Assembly, Tank Float				(#6-32 x 3/8" lg)
2	415-0325	1		19	415-0324	1	Bracket, Day Tank Mounting
ى 4		,	Tank, Day	20	415-0323	1	Strap, Day Tank Mounting
4	502-0041	3	Elbow, Inverted Male	21	821-0013	2	Screw, Cap - Locking Head
5	501-0008	2	Line, Fuel				(1/4-20 x 1" lg)
6	501-0015	1	Line, Fuel	22	402-0078	4	Mount, Rubber
1	813-0098	1	Screw, Cap - Round Head (#10-32 x 3/8" lg)	23	821-0014	8	Screw, Cap - Locking Head (5/16-18 x 1/2" lg)
8	850-0030	1	Washer, Lock - Spring (#10)	0.4	E05 0440	4	
9	307-1058	1	Relay	24	505-0110	1	Plug, Square Head (3/8")
10	415-0326	1	Cover, Day Tank Control	25	503-0085	Į.	Clamp, Hose
11	307-1157	1	Spring, Relay Holddown	26	403-1118	1	Bracket, Day Tank
12	502-0051	1	Coupling	27	821-0016	2	Screw, Cap - Locking Head
13	149-0554	1	Pump, Fuel (Electric)				(5/16-18 x 3/4" lg)
14	821-0018	2	Screw, Cap - Locking Head	28	870-0048	2	Nut, Hex - Self Locking (5/16-18)
. ,	52. 5010	_	(1/4-20 x 5/8" lg)	29	505-0831	1	Nipple, Pipe
15	870-0212	2	Nut, Hex - Self Locking (1/4-20)	30	505-0014	1	Coupling, Pipe

# OPTIONAL DAY TANK INSTALLATION - HOUSED SETS Begin Serial #A780293759 During Spec C



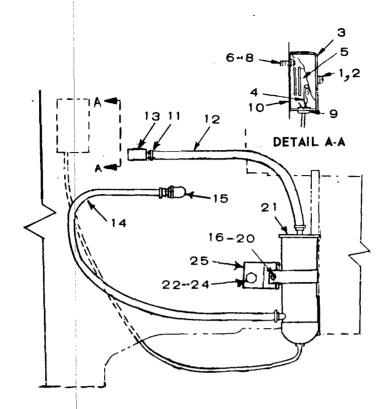
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	179-1034	1	Tank Installation, Day -	12	323-0897	1	Socket, Relay
			Complete	13	501-0008	2	Line, Fuel
1	402-0078	4	Mount, Rubber	14	502-0051	1	Coupling
2	821-0014	8	Screw, Cap - Locking Head	15	307-1058	1	Relay - 12 Volt
			(5/16-18 x 1/2" lg)	16	307-1157	1	Spring, Relay Holddown
3	821-0013	2	Screw, Cap - Locking Head	17	415-0326	1	Cover, Day Tank Control
			(1/4-20 x 1" lg)	18	813-0098	1	Screw, Machine - Round Head
4	415-0323	8	Strap, Day Tank Mounting				(#10-32 x 3/8" lg)
5	505-0110	1	Plug, Square Head (3/8")	19	850-0030	1	Washer, Lock - Spring (#10)
6	130-1005	1	Bracket, Day Tank	20	501-0015	1	Line, Fuel
7	149-0554	1	Pump, Fuel (Electric)	21	415-0325	1	Tank, Day
8	821-0018	2	Screw, Cap - Locking Head	22	415-0335	1	Switch Assembly, Tank Float
			(1/4-20 x 5/8" lg)	23	505-0054	1	Plug, Square Head (1/4")
9	502-0041	3	Elbow, Inverted Male	24	415-0324	1	Bracket, Day Tank
10	870-1183	2	Nut, Hex - Self Locking (#6-32)	<b>2</b> 5	821-0016	2	Screw, Cap - Locking Head (5/16-18 x 3/4" lg)
11	812-0061	2	Screw, Machine - Round Head (#6-32 x 3/8" lg)	26	870-0048	2	Nut, Hex - Self Locking (5/16-18)

# OPTIONAL DAY TANK INSTALLATION - UNHOUSED SETS Begin Serial #A780293759 During Spec C



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	179-0465	1	Installation, Day Tank - Complete
1	501-0007	2	Line, Fuel (24" la)
2	502-0041	3	Elbow, Inverted Male
3	821-0014	10	Screw, Cap - Locking Head (5/16-18 x 1/2" lg)
4	402-0078	4	Dampener, Vibration
5	403-1116	1	Bracket, Day Tank
6	415-0324	1	Bracket, Day Tank Mounting
7	821-0013	2	Screw, Cap - Locking Head (1/4-20 x 1" lg)
8	415-0323	8	Strap, Day Tank Mounting
9	415-0325	1	Tank, Day
10	505-0054	1	Plug, Square Head
11	415-0335	1	Switch Assembly, Tank Float
	501-0008	1	Line, Fuel
	332-0942	2	Tie, Cable
14	813-0098	1	Screw, Machine - Round Head (#10-32 x 3/8" lg)
15	850-0030	1	Washer, Lock - Spring (#10)
16	307-1058	1	Relay, 12 Volt
	415-0326	1	Cover, Day Tank Control
	307-1157	1	Spring, Relay Holddown
	870-1183	2 2	Nut, Hex - Self Locking (#6-32)
20	812-0061	2	Screw, Machine - Round Head (#6-32 x 3/8" lg)
21	323-0897	1	Socket Assembly, Relay
22	505-0110	1	Plug, Square Head
23	502-0020	1	Elbow, Street (90°)
:24	821-0018	2	Screw, Cap - Locking Head (1/4-20 x 5/8" lg)
25	870-0212	2	Nut, Hex - Self Locking (1/4-20)
26	149-0554	1	Pump, Fuel - Electric

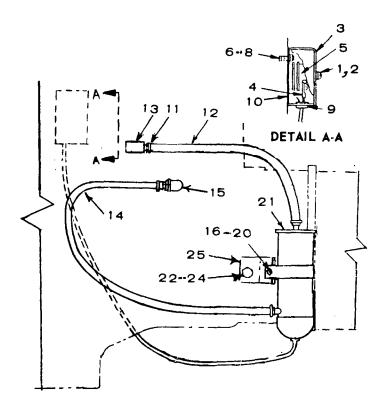
# OPTIONAL WATER JACKET HEATER INSTALLATION Prior to Serial #A780293759 During Spec C



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	179-2021		Installation of Water Jacket Heater
1	812-0076	2	Screw, Machine - Round Head (#8-32 x 5/16")
2	850-0025	2 1	Washer, Lock - Spring (#8)
2 3 4	333-0013	1	Cover, Box - Thermostat
4	332-0149	1	Terminal, Lug
5	309-0285	1	Thermostat
6	520-0446	2	Stud (#10-32 x 3/4")
7	850-0050	2	Washer, Lock - Spring (#10)
8	870-0053	1 1 2 2 2 1	Nut, Hex (#10-32)
9	509-0008	1	Grommet, Rubber
10	333-0012	1	Box, Thermostat
11	503-0183	4	Clamp, Hose
12	503-0386	24"	Hose, Rubber (5/8" ID)
13	502-0054	1	Elbow, Pipe - Street
14	503-0386	29"	Hose, Rubber (5/8" ID)
15	505-0011	1	Elbow, Pipe - Street
16	800-0031	1	Screw, Cap - Hex Head
			(5/16-18 x 1-1/2")
17	526-0115	2	Washer, Flat (11/32" ID x 11/16" OD x 1/16" THK)
18	856-0008	2	Washer, Lock - External/
10	000-0000	2	Internal Tooth (5/16)
19	850-0045	1	Washer, Lock - Spring (5/16)
20	862-0015	i	Nut, Hex (5/16-18)
21	333-0052	1	Heater, Water (1500 Watt,
	The same of the sa		120 VAC)
.22	800-0088	1	Screw, Cap - Hex Head (1/2-13 x 3/4")
23	850-0060	1	Washer, Lock - Spring (1/2)
24	856-0013	1	Washer, Lock - External/
			Internal Tooth (1/2)
25	130-0755	1	Bracket, Angle
			. 5

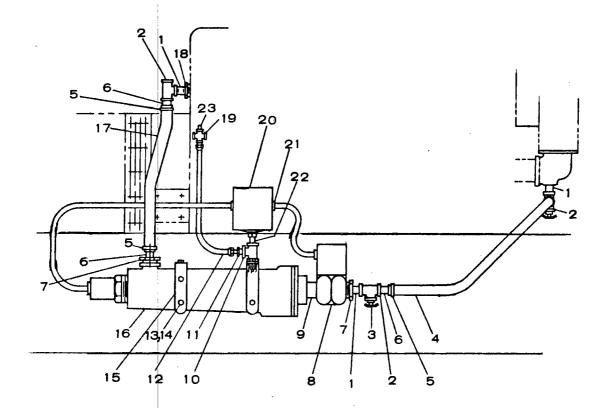
## 179-2024

# OPTIONAL WATER JACKET HEATER INSTALLATION 240 VOLT



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	179-2024		Installation of Water Jacket Heater
1	812-0076	2	Screw, Machine - Round Head (#8-32 x 5/16")
2	850-0025	2	Washer, Lock - Spring (#8)
3	333-0013	1	Cover, Box - Thermostat
4	332-0149	1	Terminal, Lug
5	309-0285	1	Thermostat
6	520-0446	2	Stud (#10-32 x 3/4")
7	850-0050	2 2	Washer, Lock - Spring (#10)
8	870-0053	2	Nut, Hex (#10-32)
9	509-0008	1	Grommet, Rubber
10	333-0012	1	Box, Thermostat
11	503-0183	4	Clamp, Hose
12	503-0386	24"	Hose, Rubber (5/8" ID)
13	502-0054	1	Elbow, Pipe - Street
14	503-0386	29"	Hose, Rubber (5/8" ID)
	505-0011	1	Elbow, Pipe - Street
16	<b>800-0</b> 031	1	Screw, Cap - Hex Head (5/16-18 x 1-1/2")
17	<b>526</b> -0115	2	Washer, Flat (11/32" ID x 11/16" OD x 1/16" THK)
. 18	856-0008	. 2	Washer, Lock - External/ Internal Tooth (5/16)
19	850-0045	1	Washer, Lock - Spring (5/16)
20	862-0015	1	Nut, Hex (5/16-18)
21	333-0073	1	Heater, Water (2000 Watt, 240 VAC)
22	800-0088	1	Screw, Cap - Hex Head (1/2-13 x 3/4")
23	850-0060	1	Washer, Lock - Spring (1/2)
24	856-0013	1	Washer, Lock - External/
_		•	Internal Tooth (1/2)
25	130-0755	1	Bracket, Angle

# OPTIONAL WATER JACKET HEATER INSTALLATION Begin Serial #A780293759 During Spec C



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	179-2058	1	Heater Installation, Water Jacket - Complete
1	505-0101	3	Nipple, Close (3/8" x 1")
2	505-0060	3	Tee, Pipe (3/8")
3	504-0028	1	Cock, Drain
4	503-0843	1	Hose
5	503-0183	4	Clamp, Hose
	505-0135	4	Nipple, Half (3/8" x 1-1/2")
7	505-0455	2	Bushing, Reducer (1" to 3/8")
8	309-0304	1	Switch, Thermostat
9	505-0004	1	Nipple, Cłose (1" x 1-1/2")
10	333-0142	1	Support, Pressure Switch
11	505-0007	1	Bushing, Reducer (1/4" to 1/8")
12	501-0227	1	Line, Flex
13	821-0016	4	Screw, Cap - Locking Head (5/16-18 x 3/4" lg)
14	870-0257	4	Nut, Hex - Self Locking (5/16-18)
15	130-1192	2	Bracket, Water Heater Mounting
16	333-0158	1	Heater, Engine (2000 Watt)
17	503-0833	. 1	Hose
18	505-0131	1	Bushing, Reducer (3/4" to 3/8")
19	505-0783	1	Pipe, Cross (1/8")
20	309-0307	1	Switch, Oil Pressure
21	508-0008	2	Grommet, Rubber
22	505-0099	1	Nipple, Close (1/4" x 7/8")
23	505-0098	1	Nipple, Close (1/8" x 3/4")

## HARDWARE IDENTIFICATION

Illustrated hardware items are only for identification purposes. All hardware items listed throughout this parts catalog are steel SAE grade five (5) or lower (zinc plated with clear chromate dip) unless parts description indicates differently. All dimensions are in inches.

## **WASHER TYPES**







INTERNAL TOOTH LOCK (IT)



**FXTERNAL-INTERNAL** TOOTH LOCK (EIT)



COUNTERSLINK EXTERNAL TOOTH LOCK

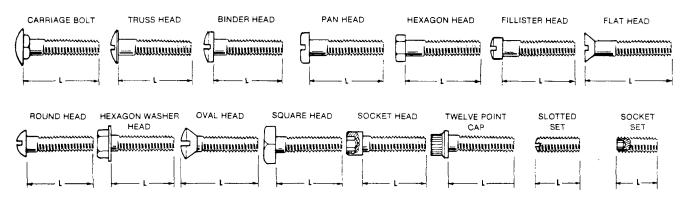




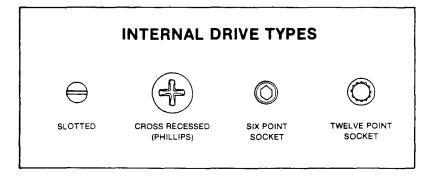


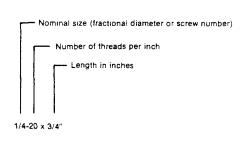
- Flat washer dimensions given are: Inside Diameter (ID), Outside Diameter (OD) and Thickness (Thk).

## **BOLT AND SCREW TYPES**



L - Measure length between these points.





## **NUT TYPES**













**FULL HEXAGON** 

JAM HEXAGON

**HEXAGON WASHER** 

SQUARE

WING

**ACORN**